

# TORQUE CONTROL

**SERVICES**

Selection guide	366
Torque control guide	368
Controlled torquing services	370

**TORQUE WRENCHES**

"High performance" click wrenches	374
"Multi-purpose" click wrenches	380
Manual reset wrenches	381
High-torque wrenches	383
Torque multiplier	384
"Non vernier" adjustable wrenches	386

**ELECTRONIC TORQUE WRENCHES**

Electronic torque wrenches and adapters	388
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**RELEASE TYPE TORQUE DRIVER**

Release type torque driver	392
"Non vernier" release type torque driver	395

**ELECTRONIC TORQUE SCREWDRIVERS**

Electronic torque screwdrivers	396
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**ACCESSORIES**

Accessories 9 x 12 mm	398
Accessories 14 x 18 mm	400
Accessories 20 x 7 mm	402
Crowfoot accessories	403
Set of accessories	406

**ANGULAR TIGHTENING WRENCHES**

Angular tightening wrenches	410
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**TORQUE CONTROLLERS**

Torque controllers	411
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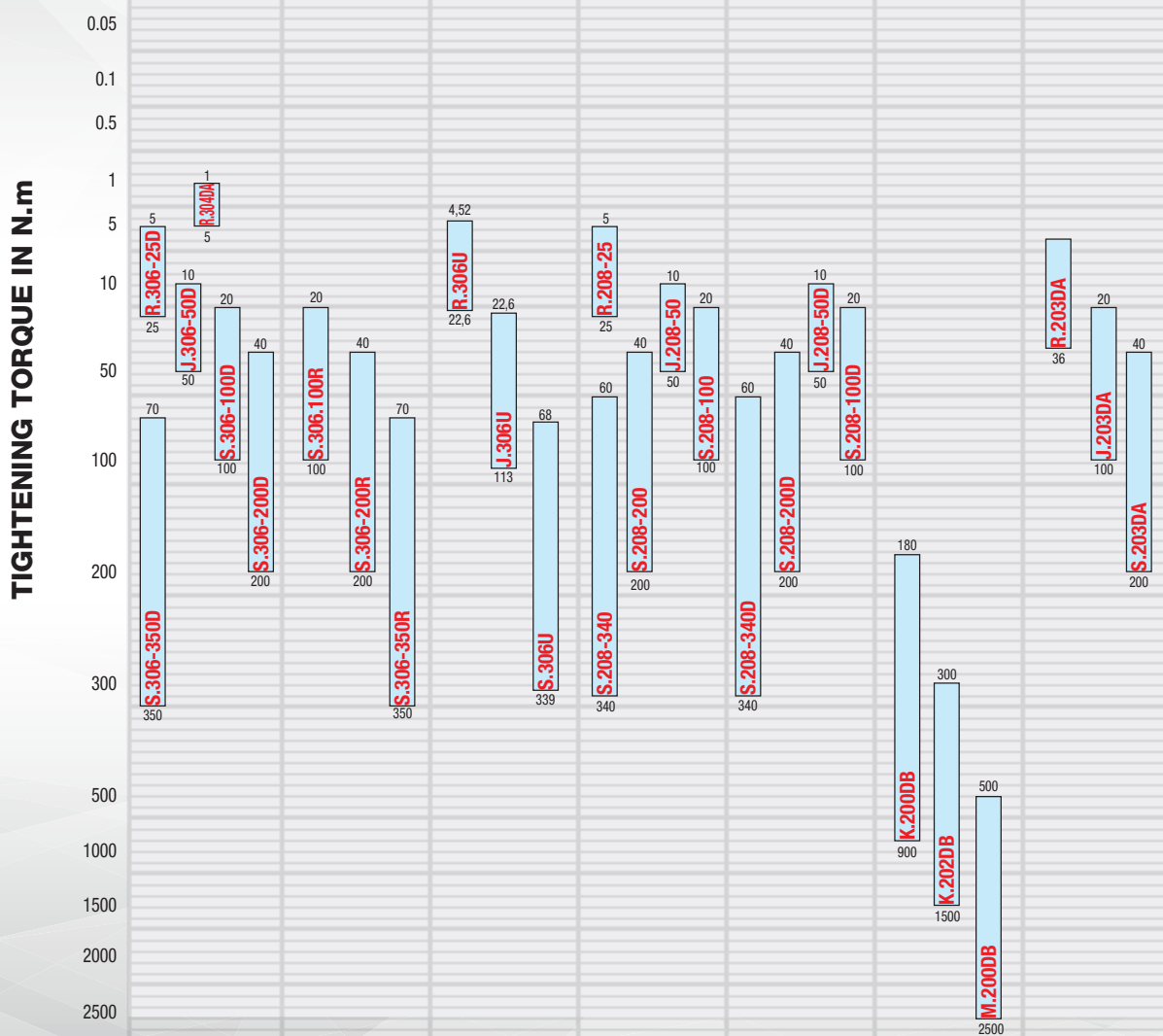
### SELECTION GUIDE

# To find the right wrench for your application:

1 Choose the type of application

2 Choose the torque-setting method

1	<b>VERNIER: VARIABLE TORQUE ADJUSTMENT</b>						
2	5° RELEASE ANGLE					AUDIBLE AND VISUAL INDICATION	MANUAL RESET
3	50,000 Cycles ± 2% 9x12, 14x18, Ø30	50,000 Cycles ± 2% 20x7	50,000 Cycles ± 2% 9x12, 14x18 lbf.in or lbf.ft	25,000 Cycles ± 4% Fixed ratchet	25,000 Cycles ± 4% 9x12, 14x18	15,000 Cycles ± 4% Ø30	100,000 Cycles ± 6% 20x7, Fixed drive
4							
0	<b>306D</b>	<b>306R</b>	<b>306U</b>	<b>208</b>	<b>208D</b>	<b>200</b>	<b>203</b>



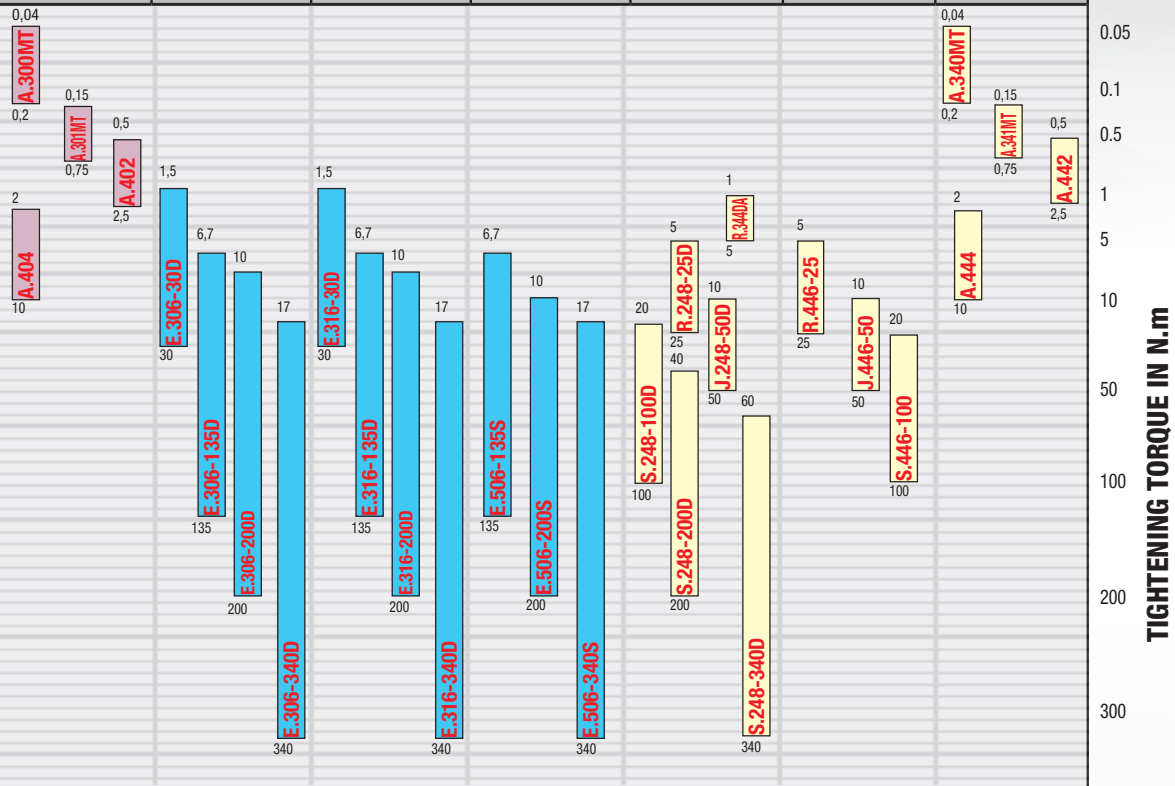
# SELECTION GUIDE

**3 Choose its characteristics**

(Number of cycles, accuracy, end fitting)

**4 Choose the torque range**

RELEASE	TORQUE READING			NON VERNIER: REPETITIVE TIGHTENING TO THE SAME TORQUE		RELEASE
	DIAL	ELECTRONIC		5° "CLICK"	20° "BREAK"	
100 000 Cycles +/- 6% ○ 4 mm, 1/4"	20 000 Cycles +/- 4% Fixed drive	25 000 Cycles +/- 2% 9x12, 14x18	10 000 Cycles +/- 3% Fixed drive	100 000 Cycles +/- 4% 9x12, 14x18	50 000 Cycles +/- 8% 9x12, 20x7	100 000 Cycles +/- 6% ○ 4 mm, 1/4"

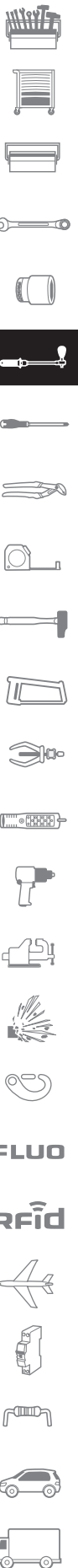
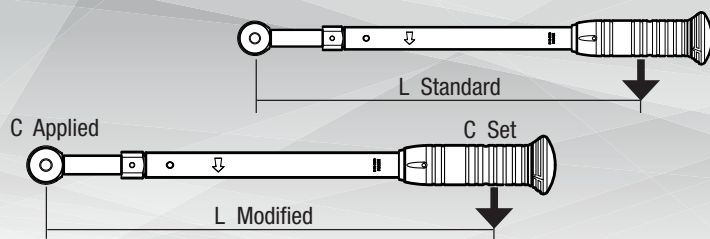


## CALCULATION OF THE CORRECTION RATIO

When using a non-standard accessory or crowfoot, torque applied does not match torque set.

Torque applied =

$$\text{Torque set to } x \frac{L \text{ Modified}}{L \text{ Standard}}$$



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# TORQUE CONTROL GUIDE



## Tightening torque and tensile load

- Application of the correct force (tensile load) is essential for a reliable assembly:
  - under-tightened fasteners: can work loose
  - over-tight fasteners: may distort components to be connected, or shear the fastener.
- Tensile load depends on tightening torque applied to the fastener and the friction coefficient.

### Tensile load (Fo)

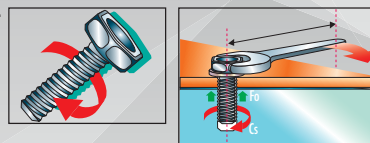
The force in Newtons (N) which maintains pressure contact between assembled components.

### Tightening torque (Cs)

The product of a force and the leverage length at which it is applied: Torque (N.m) = Force (in Newtons) x length (in metres).

## 3. Tightening torque (Cs).

Torque values are listed in Newton-meters (Nm) for each type of fastener. In the example given, the fastener would be tightened to a torque of 36 Nm.



## Conversion table

The internationally accepted unit is the Newton-metre (Nm).

- To convert Nm**
  - Newton-metres to Kilogramme-force metres: 1 N.m = 0.102 kgf.m
  - Newton-metres to Pound-force feet: 1 N.m = 0.738 lbf.ft
  - Newton-metres to Pound-force inches: 1 N.m = 8.851 lbf.in
  - Newton-metres to Ounce-force inches: 1 N.m = 141.61 ozf.in
- To convert kgf.m**
  - Kilogramme-force metres to Newton-metres: 1 kgf.m = 9.81 N.m
  - Kilogramme-force metres to Pound-force feet: 1 kgf.m = 7.23 lbf.ft
  - Kilogramme-force metres to Pound-force inches: 1 kgf.m = 86.8 lbf.in
- To convert lbf.ft**
  - Pound-force feet to Newton-metres: 1 lbf.ft = 1.35 N.m
  - Pound-force feet to Kilogramme-force metres: 1 lbf.ft = 0.138 kgf.m
  - Pound-force feet to Pound-force inches: 1 lbf.ft = 12 lbf.in
- To convert lbf.in**
  - Pound-force inches to Newton-metres: 1 lbf.in = 0.1129 N.m
  - Pound-force inches to Kilogramme-force metres: 1 lbf.in = 0.0115 kgf.m
  - Pound-force inches to Pound-force feet: 1 lbf.in = 0.083 lbf.ft
  - Pound-force inches to Ounce-force inches: 1 lbf.in = 16 ozf.in

## Tightening torque table:

Torque values are given for 85% fastener yield strength (documentation E 25-030).

### 1. Friction coefficient

Choose the appropriate table according to type of fasteners used (0.10, 0.15, or 0.20). Example:  $\mu = 0.10$

### 2. Fastener grade

The grade of a fastener denotes its quality (best is 12.9). Check the appropriate column for the fasteners used. Example: fastener dia. 10, fastener grade

ISO 272			Steel fastener grades to ISO 898-1													
d mm	ISO mm	mm	5,6		5,8		6,8		8,8*		9,8**		10,9		12,9	
			Cs	Fo	Cs	Fo	Cs	Fo	Cs	Fo	Cs	Fo	Cs	Fo		
1,6**	0,35	3,2	0,06	260	0,084	364	0,096	416	0,128	555	0,144	624	0,189	815	0,221	954
2**	0,4	4	0,126	432	0,177	604	0,202	690	0,27	921	0,303	1 036	0,396	1 352	0,463	1 582
2,5**	0,45	5	0,261	718	0,365	1 006	0,417	1 150	0,556	1 533	0,626	1 724	0,82	2 251	0,96	2 634
3	0,5	5,5	0,44	1 077	0,62	1 508	0,71	1 724	0,95	2 298	1,09	2 586	1,4	3 376	1,64	3 951
4	0,7	7	1,03	1 868	1,44	2 615	1,65	2 988	2,2	3 985	2,49	4 484	3,23	5 853	3,78	6 849
5	0,8	8	2,03	3 053	2,85	4 275	3,25	4 885	4,34	6 514	4,92	7 335	6,3	9 568	7,4	11 196
6	1	10	3,53	4 310	4,95	6 034	5,6	6 896	7,5	9 195	8,53	10 336	11	13 506	12,9	15 805
8	1,25	13	8,5	7 904	11,9	11 066	13,6	12 647	18,2	16 863	20,63	18 968	26	24 768	31	28 984
10	1,5	16	16,8	12 580	23	17 612	27	20 128	36	26 838	41	30 197	52	39 418	61	46 128
12	1,75	18	29	18 337	40	25 672	46	29 339	62	39 119	70	44 022	91	57 457	106	67 236
14	2	21	46	25 175	65	35 245	74	40 280	99	53 707	111	60 251	145	78 882	170	92 309
16	2	24	71	34 597	100	48 436	115	55 356	153	73 808	173	83 165	225	108 406	263	126 858
18	2,5	27	99	42 094	139	58 932	159	67 351	220	92 440			313	131 897	366	154 348
20	2,5	30	140	54 059	196	75 682	225	86 494	311	119 003			440	169 385	515	198 216
22	2,5	34	192	67 511	269	94 515	307	108 017	424	148 374			602	211 534	704	247 540
24	3	36	241	77 845	338	108 983	387	124 552	534	171 437			758	243 914	887	285 432
27	3	41	355	102 393	498	143 350	569	163 829	784	225 110			1 114	320 832	1 304	375 442
30	3,5	46	483	124 491	677	174 287	773	199 185	1 067	274 030			1 515	390 072	1 773	456 467
33	3,5	50	653	155 083	915	217 116	1 046	248 132	1 442	341 347			2 048	485 926	2 397	568 637
36	4	55	841	182 032	1 177	254 845	1 346	291 252	1 855	400 571			2 636	570 369	3 085	667 453
39	4	60	1 088	218 667	1 523	306 135	1 741	349 868	2 399	481 158			3 410	685 159	3 990	801 782
42**	4,5	65	1 348	250 311	1 887	350 435	2 156	400 497	2 965	550 683			4 223	784 306	4 941	917 805
45**	4,5	70	1 681	292 970	2 353	410 158	2 690	468 752	3 698	644 534			5 267	917 973	6 164	1 074 223
48**	5	75	2 032	329 254	2 845	460 956	3 251	526 807	4 470	724 359			6 367	1 031 663	7 450	1 207 265
52**	5	80	2 608	395 006	3 651	553 008	4 172	632 009	5 737	869 013			8 171	1 237 685	9 562	1 448 354
56**	5,5	85	3 255	456 159	4 557	638 622	5 208	729 854	7 161	1 003 549			10 199	1 429 298	11 935	1 672 582
60**	5,5	90	4 032	532 893	5 645	746 050	6 451	852 629	8 871	1 172 365			12 634	1 669 732	14 785	1 953 941
64**	6	95	4 856	602 793	6 798	843 911	7 769	964 470	10 683	1 326 146			15 215	1 888 753	17 805	2 210 243

$\mu = 0.10$  tightening torques for phosphated or galvanised fasteners with full lubrication ( $\mu =$  average friction coefficient)

# TORQUE CONTROL GUIDE

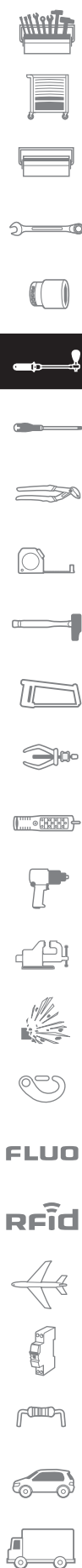


$\mu = 0.15$  tightening torques for coated or bright fasteners fitted dry ( $\mu$  = average friction coefficient)

Iso 272			Steel fastener grades to ISO 898-1													
			5,6		5,8		6,8		8,8*		9,8**		10,9		12,9	
d mm	ISO mm	mm	Cs	Fo	Cs	Fo	Cs	Fo	Cs	Fo	Cs	Fo	Cs	Fo	Cs	Fo
1,6**	0,35	3,2	0,075	234	0,105	327	0,12	374	0,16	499	0,18	561	0,235	732	0,275	857
2**	0,4	4	0,159	388	0,222	544	0,254	621	0,339	829	0,381	932	0,498	1 217	0,582	1 424
2,5**	0,45	5	0,33	648	0,463	907	0,529	1 036	0,705	1 382	0,793	1 555	1,04	2 030	1,21	2 375
3	0,5	5,5	0,57	972	0,8	1 362	0,91	1 556	1,21	2 075	1,38	2 335	1,79	3 048	2,09	3 567
4	0,7	7	1,3	1 685	1,83	2 359	2,09	2 696	2,78	3 594	3,16	4 044	4,09	5 279	4,79	6 178
5	0,8	8	2,59	2 759	3,62	3 862	4,14	4 414	5,5	5 886	6,27	6 626	8,1	8 645	9,5	10 116
6	1	10	4,49	3 891	6,2	5 448	7,1	6 226	9,5	8 302	10,84	9 334	14	12 194	16,4	14 269
8	1,25	13	10,9	7 145	15,2	10 003	17,4	11 432	23	15 242	26,34	17 146	34	22 388	40	26 198
10	1,5	16	21	11 379	30	15 930	34	18 206	46	24 275	52	27 313	67	35 655	79	41 724
12	1,75	18	37	16 594	52	23 231	59	26 550	79	35 401	90	39 835	116	51 995	136	60 845
14	2	21	59	22 789	83	31 905	95	36 463	127	48 618	143	54 570	187	71 408	219	83 563
16	2	24	93	31 385	130	43 939	148	50 216	198	66 955	224	75 422	291	98 340	341	115 079
18	2,5	27	128	38 123	179	53 373	205	60 998	283	83 746			402	119 454	471	139 787
20	2,5	30	182	49 039	254	68 655	291	78 463	402	107 941			570	153 657	667	179 811
22	2,5	34	250	61 326	350	85 857	400	98 123	552	134 806			783	192 157	917	224 865
24	3	36	313	70 616	438	98 863	500	112 986	691	155 489			981	221 266	1 148	258 928
27	3	41	463	93 042	649	130 259	741	148 868	1 022	204 577			1 452	291 534	1 700	341 157
30	3,5	46	628	113 045	880	158 263	1 005	180 872	1 387	248 811			1 969	354 209	2 305	414 500
33	3,5	50	854	141 009	1 195	197 412	1 366	225 614	1 884	310 343			2 676	441 828	3 132	517 033
36	4	55	1 096	165 409	1 534	231 573	1 754	264 655	2 418	363 974			3 435	518 282	4 020	606 501
39	4	60	1 424	198 910	1 994	278 474	2 279	318 257	3 139	437 669			4 463	623 253	5 223	729 339
42**	4,5	65	1 760	227 588	2 464	318 624	2 816	364 141	3 872	500 694			5 515	713 110	6 453	834 491
45**	4,5	70	2 203	266 613	3 085	373 258	3 525	426 580	4 847	586 548			6 903	835 386	8 079	977 579
48**	5	75	2 659	299 530	3 722	419 342	4 254	479 248	5 849	658 966			8 330	938 528	9 748	1 098 277
52**	5	80	3 425	359 684	4 795	503 558	5 480	575 495	7 335	791 306			10 731	1 127 011	12 558	1 318 843
56**	5,5	85	4 270	415 172	5 978	581 240	6 832	664 275	9 394	913 378			13 379	1 300 871	15 656	1 522 296
60**	5,5	90	5 306	485 416	7 428	679 583	8 490	776 666	11 673	1 067 916			16 625	1 520 971	19 455	1 779 860
64**	6	95	6 382	548 969	8 935	768 556	10 212	878 350	14 041	1 207 731			19 998	1 720 102	23 402	2 012 865

$\mu = 0.20$  tightening torques for coated or bright fasteners. ( $\mu$  = average friction coefficient)

Iso 272			Steel fastener grades to ISO 898-1													
			5,6		5,8		6,8		8,8*		9,8**		10,9		12,9	
d mm	ISO mm	mm	Cs	Fo	Cs	Fo	Cs	Fo	Cs	Fo	Cs	Fo	Cs	Fo	Cs	Fo
1,6**	0,35	3,2	0,086	210	0,12	294	0,137	335	0,183	447	0,206	503	0,269	657	0,315	769
2**	0,4	4	0,183	349	0,256	488	0,293	558	0,39	744	0,439	837	0,573	1 093	0,671	1 279
2,5**	0,45	5	0,383	582	0,536	815	0,612	931	0,816	1 242	0,918	1 397	1,2	1 824	1,4	2 134
3	0,5	5,5	0,66	874	0,92	1 224	1,06	1 399	1,41	1 866	1,6	2 099	2,07	2 740	2,43	3 207
4	0,7	7	1,51	1 514	2,11	2 120	2,42	2 422	3,22	3 230	3,66	3 635	4,74	4 744	5,5	5 552
5	0,8	8	3	2 481	4,2	3 473	4,81	3 970	6,4	5 293	7,27	5 958	9,4	7 774	11	9 098
6	1	10	5,2	3 498	7,2	4 893	8,3	5 598	11,1	7 464	12,57	8 392	16,3	10 962	19,1	12 828
8	1,25	13	12,6	6 426	17,7	8 997	20	10 283	27	13 710	30,62	15 423	39	20 137	46	23 565
10	1,5	16	25	10 238	35	14 334	40	16 382	53	21 843	61	24 575	78	32 082	92	37 542
12	1,75	18	43	14 934	60	20 908	69	23 895	92	31 860	105	35 849	136	46 795	159	54 760
14	2	21	69	20 514	97	28 719	111	32 822	148	43 763	167	49 142	218	64 277	255	75 218
16	2	24	108	28 280	152	39 592	174	45 248	232	60 331	262	67 944	341	88 611	399	103 694
18	2,5	27	149	34 324	209	48 054	239	54 919	330	75 421			469	107 549	549	125 856
20	2,5	30	213	44 188	298	61 863	341	70 700	471	97 253			667	138 456	781	162 023
22	2,5	34	293	55 298	411	77 418	470	88 478	648	121 574			920	173 269	1 077	202 762
24	3	36	366	63 630	513	89 083	586	101 809	809	140 084			1 148	199 376	1 343	233 313
27	3	41	544	83 910	762	117 474	871	134 257	1 201	184 517			1 706	262 920	1 997	307 672
30	3,5	46	737	101 914	1 032	142 679	1 180	163 062	1 628	224 292			2 311	319 331	2 704	373 685
33	3,5	50	1 004	127 210	1 406	178 094	1 607	203 536	2 216	279 953			3 148	398 593	3 684	466 438
36	4	55	1 288	149 174	1 803	208 844	2 060	238 679	2 840	328 236			4 036	467 413	4 723	546 973
39	4	60	1 677	179 487	2 348	251 282	2 683	287 179	3 697	394 919			5 255	562 393	6 150	658 119
42**	4,5	65	2 070	205 323	2 898	287 452	3 312	328 516	4 554	451 710			6 486	643 344	7 590	752 849
45**	4,5	70	2 596	240 641	3 635	336 897	4 154	385 025	5 712	529 410			8 136	754 008	9 520	882 350
48**	5	75	3 130	270 321	4 383	378 449	5 009	432 514	6 887	594 706			9 809	847 006	11 478	991 177
52**	5	80	4 041	324 763	5 657	454 668	6 465	519 620	8 889	714 478			12 661	1 017 590	14 816	1 190 797
56**	5,5	85	5 034	374 739	7 048	524 635	8 054	599 582	11 075	824 426			15 773	1 174 182	18 458	1 374 043
60**	5,5	90	6 266	438 337	8 772	613 672	10 026	701 340	13 785	964 342			19 634	1 373 457	22 976	1 607 237
64**	6	95	7 533	495 676	10 546	693 947	12 052	793 082	16 572	1 090 488			23 603	1 553 119	27 620	1 817 480



## TORQUE SERVICES

# Expertise is the key of trust

## EA and bilateral recognition agreements

ACCREDITATION STANLEY  
BLACK&DECKER FRANCE  
N° 2-6503(\*).  
Scope available  
on [www.cofrac.fr](http://www.cofrac.fr)



**STANLEY BLACK&DECKER FRANCE has its own control laboratory at its site Morangis, France. This laboratory is accredited by COFRAC, signatory of the EA multilateral recognition agreement.**

### STANLEY BLACK&DECKER laboratory is your partner:

For accurate torquing.

For calibrating and regularly checking your tools in accordance with ISO requirements.

For mutually recognised validity of tool calibration and inspection with European and other countries based on multilateral or bilateral recognition agreements (EA ; ILAC).

For relating your tools back to the national and international (SI) system of units.



### Periodical checking of your tools ensures peace of mind.

Note 1: For more details on the services offered by the laboratory, refer to the after-sales catalogue or the web site [www.facom.com](http://www.facom.com)  
Note 2: A calibration certificate issued with the COFRAC-ETALONNAGE logotype guarantees the results are related to the SI international unit system.

### Signatories of the EA multilateral recognition agreement

	<b>COFRAC</b> , Comité Français d'Accréditation		<b>NA</b> Norwegian Accreditation
	<b>DKD</b> Deutscher Akkreditierungsrat		<b>RVA</b> Raad voor Accreditatie
	<b>BMWA</b> Bundes Ministerium für wirtschaftliche Angelegenheiten		<b>IPAC</b> Instituto Português de Acreditação
	<b>BKO</b> Belgische Kalibratie Organisatie oboe Organisation Belge d'Etalonnage		<b>CAI</b> Czech Accreditation Institute
	<b>DANAK</b> Danish Accreditation National Agency of Industry & Trade		<b>UKAS</b> United Kingdom Accreditation Service
	<b>ENAC</b> Entidad Nacional de Acreditacion		<b>SWEDAC</b> Swedish Board for Accreditation & Conformity
	<b>FINAS</b> Finnish Accreditation Service		<b>SAS</b> Swiss Accreditation Service
	<b>NAB</b> National Accreditation Board		<b>ESYD</b> Hellenic Accreditation System
	<b>ACCREDIA</b> Ente Italiano di Accreditamento		<b>PCA</b> Polskie Centrum Akredytacji

### Signatories to bilateral recognition agreements

	<b>NATA</b> National Association of Testing Authorities		<b>A2AL</b> American Association for Laboratory
	<b>SANAS</b> South Africa National Laboratory Accreditation Service		<b>SAC</b> Singapore Confederation of Industries



**REMINDER:** When a tool sent under guarantee is functional and complies with our prescriptions, a manufacturer compliance certificate is supplied with the product, however this certificate cannot be used in lieu and place of a calibration certificate, nor control report. When a COFRAC accredited service is requested, it is invoiced, even when the wrench cannot be repaired. This service will not be invoiced when a new machine package (FMN) following this check has been accepted. Information on COFRAC accredited services is valid on the day the catalogue is printed.

(\* ) The use of COFRAC brand is submitted to strict rules. Any use needs previous approval.

## COFRAC TORQUE SERVICES

**Our laboratory offers different services within its COFRAC N° 2-6503 accreditation for measuring torque. The COFRAC calibration logotype guarantees direct relation of the results with the I.S. international unit system (linked with national and international calibres).**

ACCREDITATION STANLEY  
BLACK&DECKER FRANCE  
N° 2-6503<sup>(\*)</sup>.  
Scope available  
on [www.cofrac.fr](http://www.cofrac.fr)



### 1. COFRAC calibration certificate with declaration of conformity (3 or 10 points) for graduated tools by FACOM or other brands. In the 0.04 N.m to 3000 N.m accreditation range as per the ISO 6789 standard (\*)

- Direct reading torque wrenches (type 1)- Dial- Electronic
- Vernier torque wrenches (type 2).
- Vernier torque drivers 0.04 N.m to 10 N.m.



### 2. Adjustment to the torque requested with Calibration certificate with COFRAC declaration of conformity (1 point). In the 0.04 N.m to 3000 N.m accreditation range as per the ISO 6789 standard (\*)

- Non-vernier click torque wrenches (type 2) 1 N.m to 350 N.m.
- Vernier torque drivers 0.04 N.m to 10 N.m.



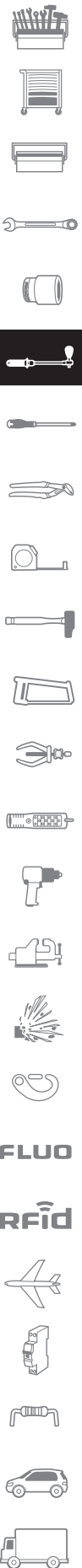
### 3. COFRAC calibration certificate for FACOM torque testers (please consult us for other makes). Within the 0.04 N.m to 5000 N.m accreditation range

- Electronic type E.4000 and E.5000- 0.1 N.m to 3,000 N.m.
- Electronic type E.2000- 2.5 N.m to 1000 N.m.
- Mechanical type CDS- 0.05 N.m to 12 N.m.



(\*) : For manual control torque tools with a maximum torque below or equal to 10 N.m, the means uncertainty (see p.7) can exceed  $\pm 1\%$  specified in the ISO 6789 standard. In this case, the tolerance acceptable for the tool is reduced accordingly to guarantee conformity of the tool. In case of partial request, an offer will be issued and the wrench kept for six weeks maximum. Then it will be returned.

(\*) The use of COFRAC brand is submitted to strict rules. Any use needs previous approval.





## COFRAC ACCREDITED SERVICES

**Caution! The name of the user company must be specified when ordering a COFRAC calibration certificate.**


ACCREDITATION STANLEY  
BLACK&DECKER FRANCE  
N° 2-6503(\*).  
Scope available  
on [www.cofrac.fr](http://www.cofrac.fr)



## FACOM make or other make


### Torque wrenches and screwdrivers



Description	Uncertainty Method and means	Measuring range	
COFRAC 3-point calibration certificate with declaration of conformity for graduated tools	see table on next page	0.04 N.m to 360 N.m	<b>CVC.RJS</b>
		360 N.m to 3000 N.m	<b>CVC.KM</b>
COFRAC 10-point calibration certificate with declaration of conformity for graduated tools	see table on next page	0.04 N.m to 3000 N.m	<b>CEC10.RJS</b>
		360 N.m to 3000 N.m	<b>CEC10.KM</b>
Presetting with COFRAC1-point calibration certificate with declaration of conformity	see table on next page	0.04 N.m to 3000 N.m	<b>PRER.CO</b>

### Torque controllers



Description	Uncertainty Method and means	Measuring range	
COFRAC calibration certificate torque meter 1 direction	see table on next page	0.04 N.m to 1000 N.m	<b>CEC11</b>
COFRAC calibration certificate torque meter 2 direction	see table on next page	0.04 N.m to 1000 N.m	<b>CEC12</b>
Facom E.5000 torque meter, 1 directions	see table on next page	10 N.m to 1000 N.m	<b>CEC31</b>
Facom E.5000 torque meter, 2 directions	see table on next page	10 N.m to 1000 N.m	<b>CEC32</b>

After analysis, any tool outside these accredited services may be given rise to writing an offer.

#### 1 - Within the guarantee, this package includes:

The check as per procedures, NF EN ISO 6789 (except § 5.1.6: overload test and § 5.1.7: endurance test which are not applied) or specific procedures, validated by COFRAC.

Overhauling the tool if necessary.

A document with the values before and after intervention.

COFRAC calibration certificate with declaration of conformity for graduated tools or COFRAC calibration certificate in the case of torque meters.

Carriage to the distributor.

#### 2 - For FACOM tools outside the framework of the guarantee and out of tolerance, overhauling will be subject to an offer.

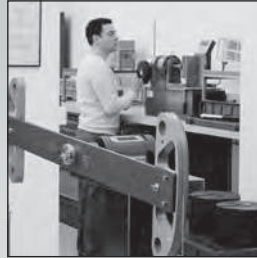
If it is accepted: the cost of the service will correspond to the price of the repair package + price of the COFRAC calibration certificate with declaration of conformity for graduated tools or COFRAC calibration certificate in the case of torque meters.

If it is refused: the cost of the service will correspond, if the tool is functional, to the price of the COFRAC calibration certificate with declaration of conformity for graduated tools or COFRAC calibration certificate in the case of torque meters.

(\* ) The use of COFRAC brand is submitted to strict rules. Any use needs previous approval.



**TABLES OF UNCERTAINTIES AND COFRAC ACCREDITED METHODS**



ACCREDITATION STANLEY  
BLACK&DECKER FRANCE  
N° 2-6503<sup>(\*)</sup>.  
Scope available  
on [www.cofrac.fr](http://www.cofrac.fr)



**1. Calibration of manual control torque tools**

Measuring range	Uncertainty of the means	Methods and means used
0.04 N.m to 1 N.m	$\pm (1.2 \cdot 10^{-3} N.m + 4 \cdot 10^{-3} C)$	Comparison with the CALS 010 sensor no. 0108
0.5 N.m to 5 N.m	$\pm (6 \cdot 10^{-3} N.m + 4 \cdot 10^{-3} C)$	Comparison with the CCS05 sensor no. 5191
1 N.m to 10 N.m	$\pm (6 \cdot 10^{-3} N.m + 4 \cdot 10^{-3} C)$	Comparison with the CS1 sensor no. 1248
5 N.m to 50 N.m	$\pm 1 \cdot 10^{-2} C$	Comparison with the CS50 sensor no. 166
10 N.m to 100 N.m	$\pm 1 \cdot 10^{-2} C$	Comparison with the CS 100 sensor no. 135
15 N.m to 150 N.m	$\pm 1 \cdot 10^{-2} C$	Comparison with the CS 150 sensor no. 74
40 N.m to 400 N.m	$\pm 1 \cdot 10^{-2} C$	Comparison with the CS 400 sensor no. 134
100 N.m to 1000 N.m	$\pm 1 \cdot 10^{-2} C$	Comparison with the CS 1000 sensor no. 142
150 N.m to 1500 N.m	$\pm 1 \cdot 10^{-2} C$	Comparison with the CS 1500 sensor no.150-8
400 N.m to 3000 N.m	$\pm 1 \cdot 10^{-2} C$	Comparison with the CS 3000 sensor no.300-11

**2. Calibration of torquemeters (torque measurement devices)**

Measuring range	Uncertainty of the means	Methods and means used
0.04 N.m to 1 N.m	$\pm (10 \cdot 3 N.m + 2 \cdot 10 \cdot 3 C)$	Suspended weight and disc system disc no.21400
0.5 N.m to 50 N.m	$\pm (5 \cdot 10 \cdot 3 N.m + 2 \cdot 10 \cdot 3 C)$	Suspended weight and arm system no.21420
10 N.m to 150 N.m	$\pm (0.02 N.m + 2 \cdot 10 \cdot 3 C)$	Suspended weight and arm system no.21421
20 N.m to 1000 N.m	$\pm (0.06 N.m + 2 \cdot 10 \cdot 3 C)$	Suspended weight and arm system no.21428
150 N.m to 5000 N.m	$\pm (0.20 N.m + 2 \cdot 10 \cdot 3 C)$	Suspended weight and arm system no.21515
10 N.m to 100 N.m	$\pm (0.05 N.m + 5 \cdot 10 \cdot 3 C)$	Comparison with a torquemeter reference HBM TB1A/100 no. 061730083 associated with the measurement bridge HBM MGC plus no. 019783
100 N.m to 1000 N.m	$\pm (0.05 N.m + 5 \cdot 10 \cdot 3 C)$	Comparison with a torquemeter reference HBM TB1A/1000 no. 052830025 associated with the measurement bridge HBM MGC plus no. 019783

C = torque applied.

These 2 tables give indications on the measurement range of the means, the absolute uncertainty of the means, the method and means used to perform a task. Example: Torque wrench reference S.306-200D capacity 40 N.m to 200 N.m. Service requested (product designation): COFRAC calibration certificate FACOM graduated wrench.

- Service reference: CEC10.RJS Mark no.1 corresponds for the link with the tables.

Mark no.1 is located in table 1 containing the following indications:

- Means measurement range: 40 N.m to 400 N.m,
- Absolute uncertainty of the means:  $\pm 1 \cdot 10^{-2} C$
- Method and means used: Comparison with the CS 400 sensor no. 134

**CAUTION !** In case of partial request, an offer will be issued and the wrench kept for six weeks maximum. Then it will be returned.

(\*) The use of COFRAC brand is submitted to strict rules. Any use needs previous approval.



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**SERIES 306 CLICK WRENCHES "HIGH PERFORMANCE"**



**ISO 6789 Type II - Class A  
Precision itself in heavy duty!**

**HIGH PERFORMANCE**

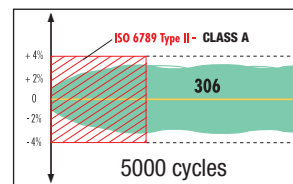
- Intensive use: reliability of mechanism tested to 50,000 cycles.
- Durable accuracy: remains within ISO 6789 tolerances after more than 5,000 cycles.
- Accuracy set at  $\pm 2\%$  ex works.

**SAFE**

- Accurate, tamper-proof vernier. Easy to read and set for error-free adjustment.
- Automatically locking torque adjustment, no risk of accidental release.

**ERGONOMIC**

- Ergonomic handle.
- Increased length for improved torque transfer and accuracy.
- Hanging ring for storage.



"HIGH PERFORMANCE" CLICK WRENCHES

306A - Click wrenches with removable ratchet

NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Factory accuracy: ± 2% except:
  - R.306-25D - K306-600D - K306-1000D (± 4%).
  - R.304DA (± 6%).
- Reliability of mechanism: 50 000 cycles (wrenches up to 200 N.m).
- Use possible with accessories:
  - End fitting: 9 x 12 or 14 x 18 mm.
  - Diameter: 30 mm.
- One-way wrenches usable for unscrewing by reversing the bits.
- Numbered wrenches supplied with ISO 6789 calibration certificate.
- Supplied in a plastic box with ratchet and hinged handle (except Ref R.306A25 - R.301A - K.306A600 - K.306A1000).

Ref	L [mm]	Attachment	Box	Capacity [N.m]	Wrench	Ratchet	Graduation [N.m]	Knob	ΔΔ [kg]
R.301A	185	9 x 12	BP.102	1 - 5	R.304DA	R.372	0,05	-	0.290
R.306A25	271	9 x 12	BP.D1	5 - 25	R.306-25D	R.372	0,10	-	0.450
J.306A50	357	9 x 12	BP.D2	10 - 50	J.306-50D	J.372	1,00	S.305P	0.930
J.306A100	437	9 x 12	BP.D2	20 - 100	S.306-100D	J.372	1,00	S.305P	1.0
S.306A100	437	9 x 12	BP.D2	20 - 100	S.306-100D	S.372	1,00	S.305P	1.0
S.306A200	515	14 x 18	BP.D3	40 - 200	S.306-200D	S.382	1,00	S.305P	1.3
S.306A350	725	14 x 18	BP.D3	70 - 350	S.306-350D	S.382	2,00	S.305P	1.8
K.306A600	990	14 x18	BP.D600	120 - 600	K.306-600D	K.382	2,00	-	5.2
K.306A1000	1280	Ø 30 mm	BP.D1000	200 - 1000	K.306-1000D	K.151B	4,00	-	5.9

K.306A

J.306A



306D - Click wrenches without accessories

NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Factory accuracy: ± 2% except:
  - R.306-25D - K.306A600 - K.306A1000 (± 4%).
  - R.304DA (± 6%).
- Reliability of mechanism: 50 000 cycles (wrenches up to 200 N.m).
- Use possible with accessories:
  - End fitting: 9 x 12 or 14 x 18 mm.
  - Diameter: 30 mm.
- One-way wrenches usable for unscrewing by reversing the bits.
- Numbered wrenches supplied with ISO 6789 calibration certificate.
- Supplied in plastic box.

Ref	L [mm]	Attachment	Box	Capacity [N.m]	Graduation [N.m]	ΔΔ [kg]
R.304DA	185	9 x 12	BP.102	1 - 5	0,05	0.290
R.306-25D	271	9 x 12	BP.D1	5 - 25	0,10	0.450
J.306-50D	357	9 x 12	BP.D2	10 - 50	1,00	0.930
S.306-100D	437	9 x 12	BP.D2	20 - 100	1,00	1.0
S.306-200D	515	14 x 18	BP.D3	40 - 200	1,00	1.3
S.306-350D	725	14 x 18	BP.D3	70 - 350	2,00	1.8
K.306-600D	945	14 x 18	BP.D600	120 - 600	2,00	4.6
K.306-1000D	1280	Ø 30 mm	BP.D1000	200 - 1000	4,00	5.9

K.306D

S.306D



■ "Low torque" click wrench with fixed ratchet



NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Factory accuracy: ± 2%.
- Reliability of mechanism: 50,000 cycles.
- Compact wrench for confined access.
- Ratchet with 72 teeth (5°) for use with sockets.
- One-way wrench.
- Numbered wrench supplied with ISO 6789 calibration certificate.
- Supplied in a box, dim. (L. x W.): 205 x 120 mm.

ED	L [mm]	Box	Capacity [N.m]	Square ["]	Graduation [N.m]	ΔΔ [g]
R.306-5	197	BP.102	1 - 5	1/4	0,05	300

■ S.306R - Click wrenches with attachment 20 x 7 mm



NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Factory accuracy: ± 2%.
- Reliability of mechanism: 50,000 cycles (wrenches --> 200 N.m).
- Use possible with accessories attachment 20 x 7 mm.
- One-way wrenches usable for unscrewing by reversing the bits.
- Numbered wrenches supplied with ISO 6789 calibration certificate.
- Wrenches supplied in plastic protection tube.

ED	L [mm]	Attachment	Capacity [N.m]	Graduation [N.m]	ΔΔ [kg]
S.306-100R	420	20 x 7	20 - 100	1	1.0
S.306-200R	510	20 x 7	40 - 200	1	1.3
S.306-350R	698	20 x 7	70 - 350	2	1.9

■ R-J-S.306U - Click wrenches with dual lbf.in or lbf.ft and N.m graduation.



NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- 72 tooth mechanism for 5° increments.
- Factory accuracy: ± 2% .
- Reliability of mechanism: 50,000 cycles.
- Click wrenches with dual lbf.in or lbf.ft and N.m graduation.
- Reversible model.
- Full metal wrenches with knurled handle.
- Numbered wrenches supplied with ISO 6789 calibration certificate.
- Supplied in plastic box with ratchet.

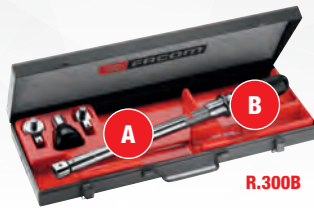
ED	L [mm]	Attachment	Box	Capacity [lbf.ft]	Capacity [lbf.in]	Square ["]	Graduation [lbf.ft]	Graduation [lbf.in]	ΔΔ [kg]
R.306U	285	9 x 12	BP.D1	-	40 - 200	1/4	-	1	0.460
J.306U	379	9 x 12	BP.D2	-	200 - 1000	3/8	-	5	1.0
S.306U	600	14 x 18	BP.D3	30 - 250	-	1/2	1	-	1.6

306 SERIES WRENCH SETS

Each modular set comes in a steel case with one or two empty compartments that can each hold an additional module of sockets or other accessories.

**Building a set:**





1. Check which size modules ("Modules" column) the set will take; e.g. S.300B takes 2 modules size C (C+C).
2. Choose modules of the correct size. For the S.300B, with 9 x 12 end fittings, one can choose e.g. S.300-2 and J.300-3 (both size C modules). See below.

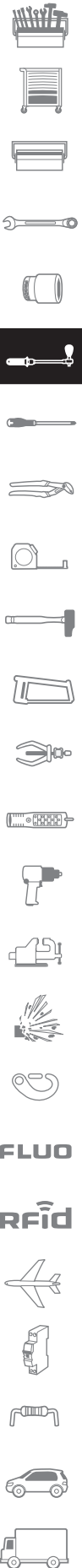


R.300B



J.300B - J.310B - S.300B

MODULES / mm	A 9 x 5 mm	B 14 x 5 mm	C 15 x 10 mm	
	<b>R.300-1</b> <input checked="" type="checkbox"/> 1/4" Sockets 7-8-10-11-13 mm R.209 150 g		<b>J.300-1</b> <input checked="" type="checkbox"/> 3/8" Sockets 10-11-13-15-16-17-18-19 J.210 ΔΔ 540 g <b>J.300-11</b> <input checked="" type="checkbox"/> 3/8" Sockets 11-13-15-16-17-18-19-21-22 J.210 ΔΔ 680 g	<b>S.300-1</b> <input checked="" type="checkbox"/> 1/2" Sockets 11-13-15-16-17-18-19-21-22 S.210 ΔΔ 850 g <b>S.300-11</b> <input checked="" type="checkbox"/> 1/2" Sockets 16-17-18-19-21-22-24-27 S.210 ΔΔ 980 g
		<b>R.300-2</b> Open ends no.10: 8-10-11-12-13 mm ΔΔ 200 g	<b>J.300-2</b> Open ends no. 10: 11-13-15-16-17-18-19 mm ΔΔ 380 g	<b>S.300-2</b> Open ends no.10: 11-13-15-16-17-18-19 mm ΔΔ 350 g
		<b>R.300-3</b> Ring ends no.12: 8-10-11-12-13 mm ΔΔ 200 g	<b>J.300-3</b> Ring ends no.12: 10-11-13-15-16-17-18-19 mm ΔΔ 380 g	<b>S.300-3</b> Ring ends no.12: 11-13-15-16-17-18-19 mm ΔΔ 350 g
		<b>R.300-4</b> <input checked="" type="checkbox"/> 1/4" Hex bits RT: 3-4-5-6 mm ΔΔ 100 g	<b>J.300-4</b> <input checked="" type="checkbox"/> 3/8" Hex bits JT: 5-6-8-10 mm ΔΔ 190 g	<b>S.300-4</b> <input checked="" type="checkbox"/> 1/2" Hex bits ST: 6-8-10-12 mm ΔΔ 330 g







### 300B SERIES MODULAR SETS

#### Contents of 300B series modular sets:

- 1 306D series wrench. 1 ratchet, 1 square drive, 1 pivot knob S.305P (except R.300B),
- 1 steel case with storage tray, (2 free compartments for modules).
- S.310B

➤	Capacity N.m	End fitting	Wrench	Content Ratchet	Square	Box set	Storage module	Kit	☑ "	Module	ΔΔ kg
<b>R.300B</b>	5-25	9 x 12	R.306-25D	R.372	R.373	BP.115	PL.141A	322 x 128 x 50	1/4	A+B	1,5
<b>J.300B</b>	10-50	9 x 12	J.306-50D	J.372	J.373	BT.118	PL.140	470 x 175 x 55	3/8	C+C	3,1
<b>J.310B</b>	20-100	9 x 12	S.306-100D	J.372	J.373	BT.118	PL.137	470 x 175 x 55	3/8	C+C	3,3
<b>S.300B</b>	20-100	9 x 12	S.306-100D	S.372	S.373	BT.118	PL.137	470 x 175 x 55	1/2	C+C	3,3
<b>S.310B</b>	40-200	14 x 18	S.306-200D	S.382	S.383	BT.119	PL.138	625 x 175 x 55	1/2	C+E	4,4
<b>S.320B</b>	70-350	14 x 18	S.306-350D	S.382	S.383	BT.120	PL.139	770 x 175 x 55	1/2	D+F	5,3



MODULES / mm	<b>D</b> 24 x 10 mm	<b>E</b> 28 x 10 mm	<b>F</b> 39 x 10 mm
 <b>S.300-21</b> ☑ 1/2" Sockets 17-18-19-21-22-24-27-30-32 mm S.210 ΔΔ 1300 g			
 <b>K.300-2</b> Open ends 11: 22-24-27-30-32 mm ΔΔ 1020 g	<b>S.300-12</b> Open ends 11: 16-17 18-19-21-22-24-27 mm ΔΔ 1280 g	<b>S.300-22</b> Open ends 11: 17-18-19-21-22-24-27-30-32 mm ΔΔ 1580 g	
 <b>S.300-13</b> Ring ends 13: 16-17 - 18-19-21-22-24-27 mm ΔΔ 1140 g		<b>S.300-23</b> Open ends 13: 17-18-19-21-22-24-27-30-32 mm ΔΔ 1,440 g <b>K.300-3</b> Ring ends 13: 22-24-27-30-32-34-36 mm ΔΔ 1320 g	
 <b>S.300-14</b> ☑ 1/2" Hex. bits ST: 8-10-12 -14 mm ΔΔ 400 g		<b>S.300-24</b> ☑ 1/2" Hex. Bits ST: 8-10-12-14-17 mm ΔΔ 540 g	

SERIES 208 CLICK WRENCH "MULTI-PURPOSE"



**ISO 6789**  
**Type II - CLASS A**  
**The compact**  
**wrench for all**  
**applications**

**Heavy-duty**

- Reliability of mechanism tested to 25000 cycles.
- Resistant to all hydrocarbons for use in garages or industrial environments.

**2 series:**



• With fixed ratchet.



• With removable ratchet.



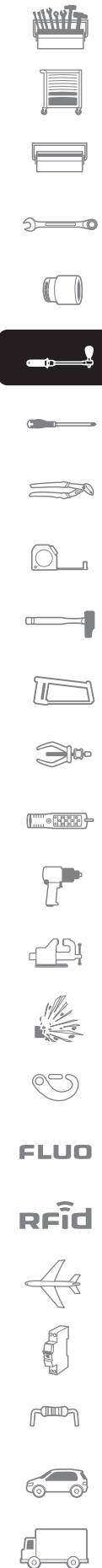
**Reliable**

- Accurate to within  $\pm 4\%$  in accordance with ISO 6789.
- Long-lasting accuracy.
- Double (coarse and fine) vernier adjustment.



**Compact**

- Shorter and lighter for working in congested spaces.
- Fixed ratchet version with a smaller head.



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"MULTI-PURPOSE" CLICK WRENCHES

■ R-J-S.208 - Click wrenches with fixed ratchet



NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Accuracy: ± 4%.
- Reliability of mechanism 25 000 cycles.
- Ratchet with 72 teeth (5° increment) for use with sockets.
- One-way wrenches.
- Sensitive sound click when reaching torque.
- Automatic reset.
- Supplied with ISO 6789 calibration certificate.
- Supplied in plastic protection tube.



ED	L [mm]	Capacity [N.m]	Square ["]	Graduation [N.m]	ΔΔ [kg]
R.208-25	300	5 - 25	1/4	0,1	0.500
J.208-50	357	10 - 50	3/8	0,5	0.780
S.208-100	416	20 - 100	1/2	1,0	1.0
S.208-200	479	40 - 200	1/2	2,0	1.2
S.208-340	632	60 - 340	1/2	2,0	1.5

■ J-S.208D - Click wrenches without accessories



NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Accuracy: ± 4%.
- Reliability of mechanism 25 000 cycles.
- End fitting: 9 x 12 or 14 x 18 mm for accessories (ratchets, polygon and open end bits).
- One-way wrenches usable for unscrewing by reversing the bits.
- Sensitive sound click when reaching torque.
- Automatic reset.
- Supplied with ISO 6789 calibration certificate.
- Supplied in plastic protection tube.



ED	L [mm]	Attachment	Capacity [N.m]	Graduation [N.m]	ΔΔ [kg]
J.208-50D	337	9 x 12	10 - 50	0,5	0.780
S.208-100D	396	9 x 12	20 - 100	1,0	0.920
S.208-200D	466	14 x 18	40 - 200	2,0	1.1
S.208-340D	618	14 x 18	60 - 340	2,0	1.4

■ J-S.208A - Click wrenches with removable ratchet



NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Accuracy: ± 4%.
- Reliability of mechanism 25 000 cycles.
- End fitting: 9 x 12 or 14 x 18 mm for accessories (ratchets, polygon and open end bits).
- One-way wrenches usable for unscrewing by reversing the bits.
- Sensitive sound click when reaching torque.
- Automatic reset.
- Supplied with ISO 6789 calibration certificate.
- Supplied in plastic protection tube with ratchet.



ED	L [mm]	Attachment	Capacity [N.m]	Square ["]	Wrench	Ratchet	Graduation [N.m]	ΔΔ [kg]
J.208A50	337	9 x 12	10 - 50	3/8	J.208-50D	J.372V	0,5	0.780
S.208A100	396	9 x 12	20 - 100	1/2	S.208-100D	S.372V	1,0	0.920
S.208A200	466	14 x 18	40 - 200	1/2	S.208-200D	S.382V	2,0	1.1
S.208A340	618	14 x 18	60 - 340	1/2	S.208-340D	S.382V	2,0	1.4

MANUAL RESET WRENCHES

MANUAL RESET WRENCH



# The simple, heavy-duty wrench

### Simple and reliable

- Strong, dependable wrenches.
- Accuracy to within  $\pm 6\%$  of the reading in accordance with ISO 6789.
- Numbered and supplied with a calibration certificate.

### Triple signal

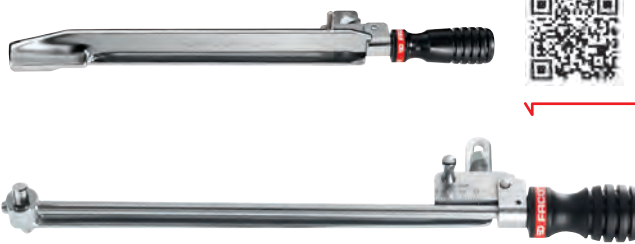
- Release of the rocker when preset torque is reached produces a triple visual, sensory and audible signal.
- Clear graduated scale ensures precise torque settings.
- Scale pointer movement helps to monitor torque increase.



## R-J-S.203DA - Manual reset wrenches

- Accuracy:  $\pm 6\%$ .
- R.203A wrench, graduated in N.m. with fixed square.
- J.203A - S.203A wrenches, graduated in daN.m.
- Supplied in plastic storage case with ISO 6789 calibration certificate.

	L [mm]	Box	Capacity [daN.m]	Square ["]	Graduation	$\Delta\Delta$ [g]
R.203DA	320	BP.D5	0,6 - 3,6	1/4	2,0 N.m	300
J.203DA	440	BP.D5	2 - 10	3/8	0,5 daN.m	800
S.203DA	460	BP.D5	4 - 20	1/2	1,0 daN.m	900



## R-J-S.203A - Manual reset wrenches with square drive and handle

### NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Accuracy:  $\pm 6\%$  value displayed.
- R.203A wrench, graduated in N.m.
- J.203A - S.203A wrenches, graduated in daN.m.
- Supplied in plastic storage case with ISO 6789 calibration certificate.



	L [mm]	Box	Capacity [daN.m]	Square	Square ["]	Wrench	Graduation	Knob	$\Delta\Delta$ [kg]
R.203A	320	BP.D5	0,6 - 3,6	-	1/4	R.203DA	2,0 N.m	R.200P	0.400
J.203A	440	BP.D5	2 - 10	J.203E	3/8	J.203DA	0,5 daN.m	S.200P	0.950
S.203A	460	BP.D5	4 - 20	S.203E	1/2	S.203DA	1,0 daN.m	S.200P	1.0



## SJ-K214 - Extension for 203 series wrench

- Can double or triple the capacity of wrenches ref J.203DA - S.203DA.
- Use with:
  - 152 ratchets.
  - Bits series 20: SJ.214.
  - Sockets 3/4": K.214A.



	L [mm]	Capacity [daN.m]	$\Delta\Delta$ [kg]
SJ.214	400	x2	0.680
K.214A	860	x3	3.0

MANUAL RESET WRENCHES

■ J-S.202A - Manual click wrenches with removable ratchet



NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Accuracy:  $\pm 6\%$  value displayed.
- 1/4" square wrench: see product ref R.203A.
- Supplied in plastic storage case with ISO 6789 calibration certificate.

	L [mm]	Box	Capacity [daN.m]	Square ["]	Wrench	Ratchet	Graduation	$\Delta\Delta$ [kg]
J.202A	460	BP.D5	2-10	3/8	J.203DA	J.152	0,5 daN.m	1.0
S.202A	470	BP.D5	4-20	1/2	S.203DA	S.152	1,0 daN.m	1.1

■ R-J-S.205E - Modular sets with sockets



NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Each of these sets has a free slot for an additional bit module.
- Choice of module and size (refer to the table).
- Supplied with a handle:
  - R.200P (R.205E).
  - S.200P (J.205E - S.205E).
- Supplied with extension SJ.214 (except R.205E).
- Supplied in a grey metal box.

	Box	Capacity [daN.m]	Square ["]	Wrench	Socket	Tray	$\Delta\Delta$ [kg]
R.205E	BT.112G	0,6 - 3,6	1/4	R.203DA	R.300.1	PL.142	1.4
J.205E	BT.118	2 - 10	3/8	J.203DA	J.300.11	PL.136	4.3
S.205E	BT.119	4 - 20	1/2	S.203DA	S.300.11	PL.135	4.7

SERIES 200 HIGH-TORQUE WRENCH



High-torque wrench

Comfort of use

- Large dial.
- Separate N.m and lbf.ft scales.
- Accurate to within  $\pm 4\%$  of the reading in accordance with ISO 6789.
- Light signal on reaching preset torque.

Sturdy

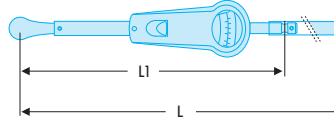
- Large round end fitting  $\varnothing 30$  mm.
- Optional use with jack or lifting gear.

HIGH-TORQUE WRENCHES

■ **KM.B - High-torque wrenches with ratchet and drive square**

NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Accuracy:  $\pm 4\%$  value displayed.
- Two reading scales: N.m and lbf.ft.
- Large size dial.
- Light alarm when reaching torque.
- Cylindrical attachment diameter 30 mm.
- Numbered wrenches supplied with calibration certificate.
- Wrenches supplied in metal case with storage module, dim. (L. x W. x H.): 760 x 220 x 140 mm.

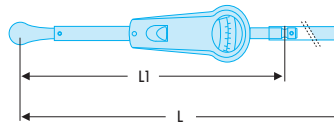


Model	L [mm]	L1 [mm]	Box	Capacity [lbf.in]	Capacity [N.m]	Square	Square ["]	Wrench	Ratchet	Handle	$\Delta\Delta$ Tray	$\Delta\Delta$ [kg]
K.201B	1019	595	BT.102	150 - 650	180 - 900	K.200E	3/4	K.200DB	K.151B	K.200MA	PL.549	8.0
K.203B	1019	595	BT.102	250 - 1100	300 - 1500	K.200E	3/4	K.202DB	K.151B	K.202MA	PL.549	8.0
M.201B	-	724	BT.102	300 - 1800	500 - 2500	M.200EA	1	M.200DB	M.151	-	PL.549	18,000

■ **KM.B - High-torque wrenches with drive square**

NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Accuracy:  $\pm 4\%$  value displayed.
- Two reading scales: N.m and lbf.ft.
- Large size dial.
- Light alarm when reaching torque.
- Cylindrical attachment diameter 30 mm.
- Numbered wrenches supplied with calibration certificate.
- Wrenches supplied in metal case with storage module, dim. (L. x W. x H.): 760 x 220 x 140 mm.

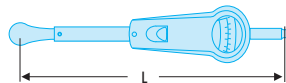


Model	L [mm]	L1 [mm]	Box	Capacity [lbf.ft]	Capacity [N.m]	Square	Square ["]	Wrench	Handle	$\Delta\Delta$ Tray	$\Delta\Delta$ [kg]
K.200B	1019	595	BT.102	150 - 650	180 - 900	K.200E	3/4	K.200DB	K.200MA	PL.549	6.2
K.202B	1019	595	BT.102	250 - 1100	300 - 1500	K.200E	3/4	K.202DB	K.202MA	PL.549	6.3
M.200B	-	724	BT.102	300 - 1800	500 - 2500	M.200EA	1	M.200DB	-	PL.549	13,00

■ **KM.DB - High-torque wrenches without accessories**

NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Accuracy:  $\pm 4\%$  value displayed.
- Two reading scales: N.m and lbf.ft.
- Large size dial.
- Light alarm when reaching torque.
- Cylindrical attachment diameter 30 mm.
- Numbered wrenches supplied with calibration certificate.



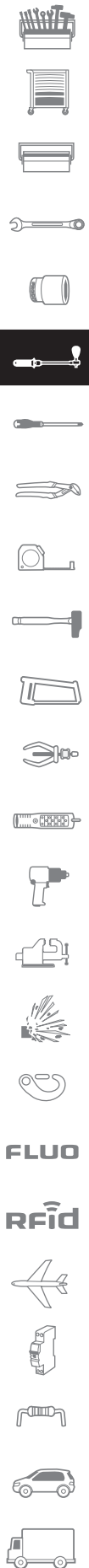
Model	L [mm]	Capacity [lbf.ft]	Capacity [N.m]	Graduation [lbf.ft]	Graduation [N.m]	$\Delta\Delta$ [kg]
K.200DB	595	150 - 650	180 - 900	25	25	3.6
K.202DB	595	250 - 1100	300 - 1500	50	50	4.7
M.200DB	724	300 - 1800	500 - 2500	100	100	5.7

■ **Handle for wrench M.200DB**

- Telescopic handle gives up to 3m leverage including length of wrench.
- Complete with fasteners.



Model	$\Delta\Delta$ [kg]
M.200M	8.144



## TORQUE MULTIPLIERS



## For high tightening and loosening torques without an external power source

### More accurate, safer and more compact

- Slow, gentle torque application ensures improved accuracy.
- Reduced lever arm compared to a high-torque wrench ensures operator safety.
- Reduced size allows multipliers to be used where high torque wrenches cannot reach.



### Type MC

- Compact and lightweight for awkward spaces.
- With stop lever.



### Type NP

- Input torque limiter to protect the mechanism.
- Non-return system for increased safety.
- Lifetime-lubricated mechanism for ease of maintenance.
- Supplied with two reaction arms, one straight and one offset.



TORQUE MULTIPLIER

TORQUE MULTIPLIER SELECTION GUIDE

Required input torque:  $\text{input torque} = \frac{\text{output torque}}{\text{multiplying factor}}$

Example: Specified tightening torque:  
2000 N.m Model NP.300B  
→ Input torque =  $2000 / 25 = 80 \text{ N.m}$ .

Model	Input drive	Output drive	Accuracy	Multiplying factor	Max. input torque	Max. output torque
MC.130B	1/2"	3/4"	+/-4%	5	260	1300
MC.270B	3/4"	1"	+/-4%	5	540	2700
NP.100B	1/2"	3/4"	+/-4%	25	40	1000
NP.200B	1/2"	1"	+/-4%	25	80	2000
NP.300B	1/2"	1"	+/-4%	25	120	3000
NP.600B	1/2"	1 1/2"	+/-4%	25	240	6000

**Warning**

- For your safety, use only impact grade sockets and accessories. Always lock sockets with the appropriate pin and ring.
- Never use manual or pneumatic impact wrenches with this type of tool.



MC.B Torque Multiplier

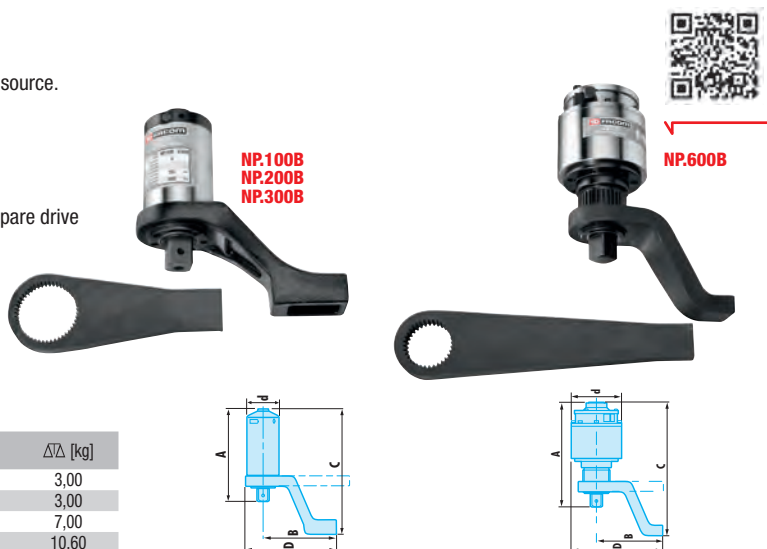
- Compact and lightweight models suited to maintenance work on vans and trucks.
- Multiplication ratio: 5:1.
- Supplied with 2 reaction arms (straight and angled) and one spare drive square.



Model	A [mm]	B [mm]	C [mm]	d [mm]	L [mm]	ΔΔ [kg]
MC.130B	126	263	180	106	396	3.8
MC.270B	128	263	186	106	396	3.8

NP.B - Sets with torque multiplier

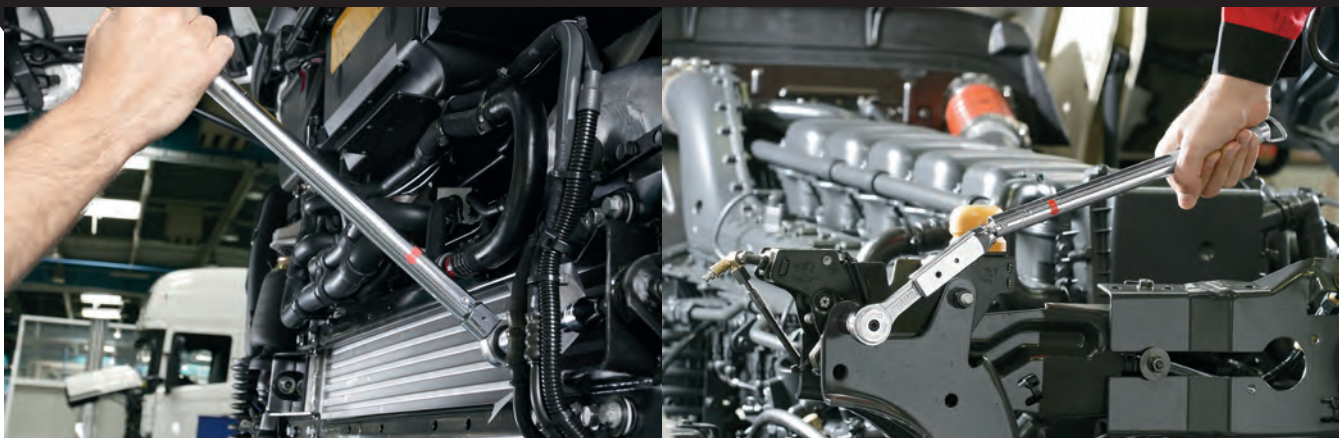
- Powerful tightening and untightening without external energy source.
- Constant multiplication ratio: 25:1.
- Safety: input torque limiter.
- Non-return system.
- Rate = 25:1.
- Supplied with 2 reaction arms (straight and angled) and one spare drive square, with a compliance certificate.



Model	A [mm]	B [mm]	C [mm]	d [mm]	ΔΔ [kg]
NP.100B	174	165	218	72	3,00
NP.200B	174	165	218	72	3,00
NP.300B	224	141	285	108	7,00
NP.600B	271	154	351	119	10,60

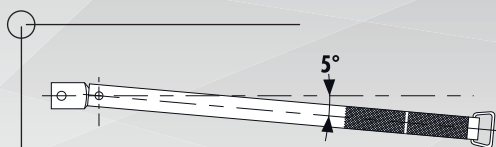


248 AND 446 SERIES ADJUSTABLE WRENCHES "NON GRADUATED"



**Compact, durable production wrenches**

248 series ▶



**248 series**

- 5° release angle.
- 9x12 and 14x18 end fittings.
- Accuracy  $\pm 4\%$ .

**Durable**

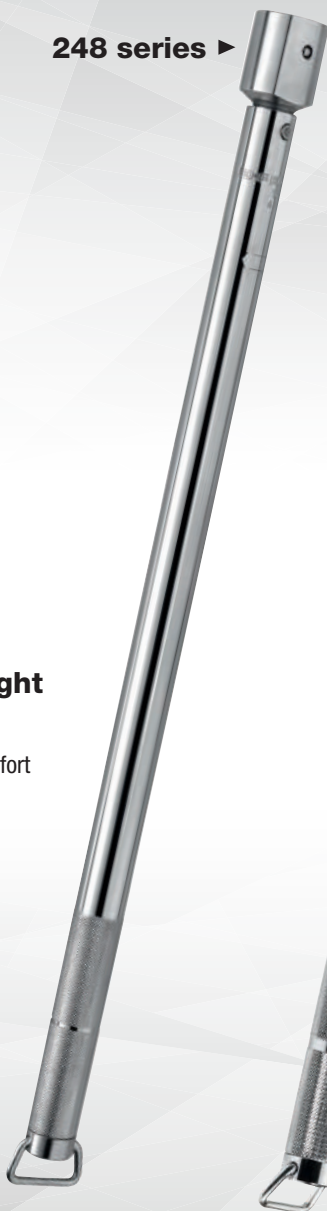
- For intensive and repetitive use, tested to over 100,000 cycles.

**Compact and lightweight**

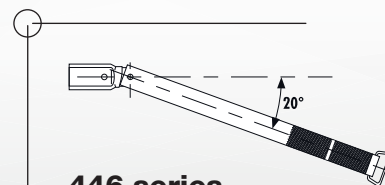
- Shorter and more compact for working in confined spaces.
- Reduced weight for increased comfort when performing intensive tasks.

**Safe**

- Non-graduated preset torque wrenches for production applications.
- Preset with a hex key and a torque meter, no risk of accidentally altering settings.
- Touch and sound signals on release: can be used in noisy and poor visibility conditions.



446 series ▼



**446 series**

- Wide (20°) release angle.
- 20x7 end fitting
- Accuracy  $\pm 8\%$ .



"NON VERNIER" ADJUSTABLE WRENCHES

■ "Non vernier" adjustable click wrenches

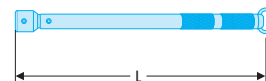


NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Accuracy: ± 4 %.
- Proven reliability: 100,000 cycles.
- End fitting: 9 x 12 or 14 x 18 mm.
- Wrenches which can be preset and used in tightening and untightening.
- Torque adjustment with a key using a control bench, see range of torque controllers.
- Knurled metal handle.
- Numbered wrenches supplied in plastic protection tube.

⇒	L [mm]	Attachment	Capacity [lbf.ft]	Capacity [lbf.in]	Capacity [N.m]	ΔΔ [kg]
<b>R.344DA</b>	200	9 x 12	-	10 - 50	1 - 5	0.240
<b>R.248-25D</b>	250	9 x 12	-	45 - 220	5 - 25	0.280
<b>J.248-50D</b>	331	9 x 12	-	90 - 440	10 - 50	0.740
<b>S.248-100D</b>	399	9 x 12	15 - 74	-	20 - 100	0.880
<b>S.248-200D</b>	464	14 x 18	30 - 148	-	40 - 200	1.1
<b>S.248-340D</b>	618	14 X 18	44 - 250	-	60 - 340	1.4

■ R-J-S.446 - "Non vernier" wide angle adjustable wrenches



NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Accuracy: ± 8%.
- Proven reliability: 50,000 cycles.
- End fitting: 9 x 12 or 20 x 7 mm.
- Wrenches adjustable with a torque meter, see range of torque controllers.
- Wrenches supplied with ISO 6789 calibration certificate.
- Wrenches supplied in plastic protection tube.

⇒	L [mm]	Attachment	Capacity [N.m]	Square ["]	ΔΔ [g]
<b>R.446-25</b>	214	9 x 12	5 - 25	1/4	380
<b>J.446-50</b>	279	20 x 7	10 - 50	3/8	490
<b>S.446-100</b>	407	20 x 7	20 - 100	1/2	840



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**ELECTRONIC RANGE - WRENCHES AND ADAPTERS**



**FACOM offer an electronic range, for high productivity and accuracy. Torque range from 1.5 to 340 N.m.**



**In confined spaces, our wrenches and adapters provide torque or angle increments.**



**E.306 series**

- For electronic precision in torque tightening.



**E.316 series**

- A single tool for torque & angle tightening for high productivity.



**E.506 series**

- For occasional torque & angle tightening.



**E.406 series**

- For basic angular tightening.



- The electronic display prevents reading errors.
- Tightening is indicated by the LEDs and buzzer (in all 4 series).
- Easy to use through the same user interface on all models.

**Why use torque/angle tightening ?**

Angle tightening eliminates friction issues related with torque tightening. The movement, and hence fastener tension, is defined by the screw pitch and tightening angle.

Torque/angle tightening is performed in 2 steps:

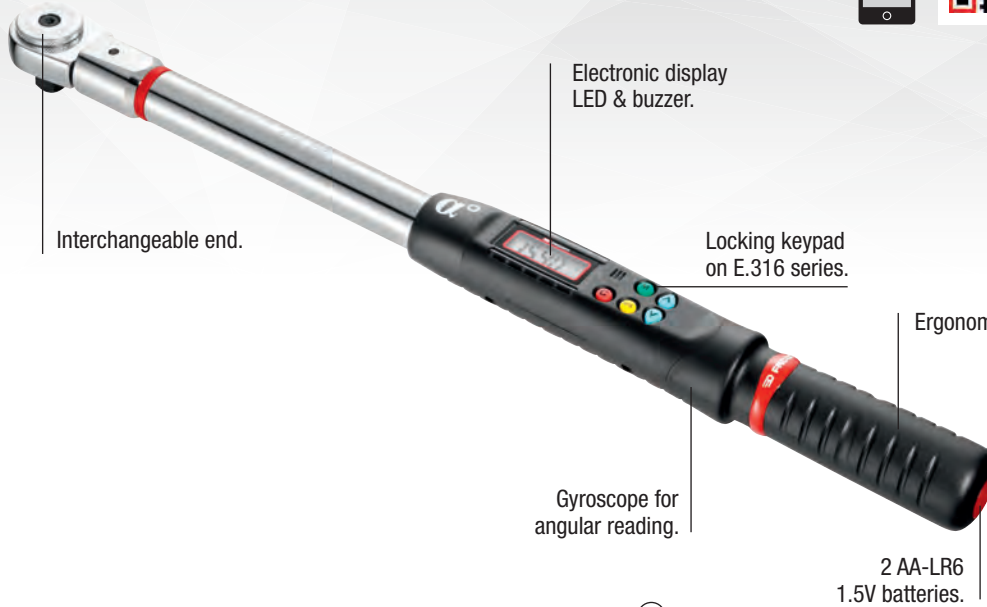
- Pre-torquing to approach the parts and eliminate interface faults.
- Then tightening at a specific angle. Proper assembly tension prevents the fastener from loosening or breaking.

**ELECTRONIC RANGE - WRENCHES AND ADAPTERS**



**E.306 and E.316 series**

- 9 torque and/or angle values can be preset.
- 250 results can be saved, downloaded via USB.



Interchangeable end.

Electronic display LED & buzzer.

Locking keypad on E.316 series.

Ergonomic handle.

Gyroscope for angular reading.

2 AA-LR6 1.5V batteries.

**E.506 series**

- 9 torque and/or angle values can be preset.
- 50-result memory.



Locking keypad.

Electronic display LED & buzzer.

2 AAA-LR03 1.5V batteries.

Gyroscope for angular reading.

**E.406 series**

- 9 preset angle values.
- 50-result memory.

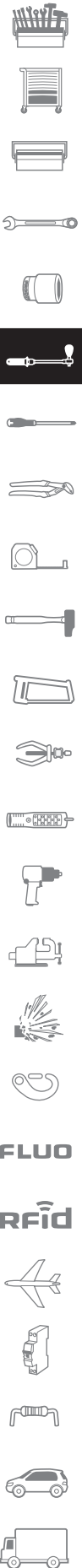


Electronic display LED & buzzer.

2 AAA-LR03 1.5V batteries.

Gyroscope for angular reading.

Magnetised tool (ratchet) fastening.



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ELECTRONIC TORQUE WRENCHES AND ADAPTERS

■ E.306D - Electronic torque wrenches



■ E.306A - Electronic torque wrenches with ratchet



NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Accuracy:  $\pm 2\%$  between 20% and 100% wrench capacity.
- Measuring mode: peak or follower.
- Measuring unit: N.m, lbf.ft, lbf.in and kg.cm.
- Bits: 9 x 12 and 14 x 18 mm.
- Numbered wrenches supplied with ISO 6789 calibration certificate.
- Presetting possible of 9 torque values.
- Memory 250 values with PC USB link.
- Supplied in plastic case with foam interior.

Model	L [mm]	Capacity [N.m]	$\Delta\Delta$ [kg]
E.306-30D	360	1,5 - 30,0	1.5
E.306-135D	375	6,7 - 135,0	1.5
E.306-200D	474	10 - 200	2.4
E.306-340D	594	17 - 340	2.6

NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Accuracy:  $\pm 2\%$  between 20% and 100% wrench capacity.
- Measuring mode: peak or follower.
- Measuring unit: N.m, lbf.ft, lbf.in and kg.cm.
- Bits: 9 x 12 and 14 x 18 mm.
- Numbered wrenches supplied with ISO 6789 calibration certificate.
- Presetting possible of 9 torque and/or angle values.
- Memory 250 values with PC USB link.
- Supplied in plastic case with foam interior.

Model	L [mm]	Capacity [N.m]	Square ["]	Ratchet	$\Delta\Delta$ [kg]
E.306A30R	390	1,5 - 30,0	1/4	R.372	1.6
E.306A135J	415	6,7 - 135,0	3/8	J.372V	1.7
E.306A135S	415	6,7 - 135,0	1/2	S.372V	1.7
E.306A200S	530	10 - 200	1/2	S.382V	2.7
E.306A340S	650	17 - 340	1/2	S.382V	2.9

**E.316D - Electronic torque / angle wrenches**



NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Accuracy:
  - Torque:  $\pm 2\%$  between 20% and 100% wrench capacity.
  - Angle:  $\pm 2^\circ$ .
- End fitting: 9 x 12 and 14 x 18 mm.
- Measuring mode: peak or follower.
- Locking keypad (the operator has access only to program choices and result memorising).
- Measuring unit: N.m, lbf.ft, lbf.in, kg.cm and deg.
- Presetting possible of 9 torque and/or angle values.
- Memory 250 values with PC USB link.
- Supplied with calibration certificate.
- Supplied in plastic case and foam module.

Model	L [mm]	Capacity [N.m]	$\Delta\Delta$ [kg]
E.316-30D	360	1,5 - 30,0	1.5
E.316-135D	375	6,7 - 135,0	1.5
E.316-200D	474	10 - 200	2.4
E.316-340D	594	17 - 340	2.6

**E.316A - Electronic torque / angle wrenches with ratchet**



NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Accuracy:
  - Torque:  $\pm 2\%$  between 20% and 100% wrench capacity.
  - Angle:  $\pm 2^\circ$ .
- End fitting: 9 x 12 and 14 x 18 mm.
- Measuring mode: peak or follower.
- Locking keypad (the operator has access only to program choices and result memorising).
- Measuring unit: N.m, lbf.ft, lbf.in, kg.cm and deg.
- Presetting possible of 9 torque and/or angle values.
- Memory 250 values with PC USB link.
- Supplied with calibration certificate.
- Supplied in plastic case and foam module.

Model	L [mm]	Capacity [N.m]	Square ["]	Ratchet	$\Delta\Delta$ [kg]
E.316A30R	390	1,5 - 30,0	1/4	R.372	1.6
E.316A135J	415	6,7 - 135,0	3/8	J.372V	1.7
E.316A135S	415	6,7 - 135,0	1/2	S.372V	1.7
E.316A200S	530	10 - 200	1/2	S.382V	2.7
E.316A340S	650	17 - 340	1/2	S.382V	2.9

**E.406 - Electronic angle adapter**



- Accuracy:  $\pm 2^\circ$ .
- Angular range: 1 – 360°.
- Measuring unit: degree.
- Accuracy: 0,1°.
- Presetting possible of 9 angle values.
- Memory 50 values.
- Supplied in plastic case with calibration certificate.

Model	$\Delta\Delta$ [g]
E.406	388

**E.506 - Electronic torque / angle adapter**



NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Accuracy:
  - Torque:  $\pm 3\%$  between 20% and 100% wrench capacity.
  - Angle:  $\pm 2^\circ$ .
- Measuring mode: peak or follower.
- Cycle counter.
- Locking keypad (the operator has access only to program choices and result memorising).
- Measuring unit: N.m, lbf.ft, lbf.in, kg.cm and deg.
- Presetting possible of 9 torque and/or angle values.
- Memory 50 values.
- Supplied in plastic case with calibration certificate.

Model	L [mm]	Capacity [N.m]	Resolution	$\Delta\Delta$ [g]
E.506-135S	80	6,7 - 135,0	0,1	268
E.506-200S	80	10 - 200	0,1	268
E.506-340S	80	17 - 340	0,1	268



RELEASE TYPE TORQUE DRIVERS



An accurate, durable low-torque tool

**Reliable, high performance**

- Reliability of mechanism tested over more than 50,000 operations.
- Accuracy exceeds ISO 6789 specified performance of  $\pm 6\%$ .
- Automatic reset every 120°.

**Safe**

- Automatically releases upon reaching the specified torque, impossible to exceed the set value.
- Protected adjustment system: no risk of accidentally altering settings.
- Flattened profile prevents tool rolling on the work-top.

A.300MT series

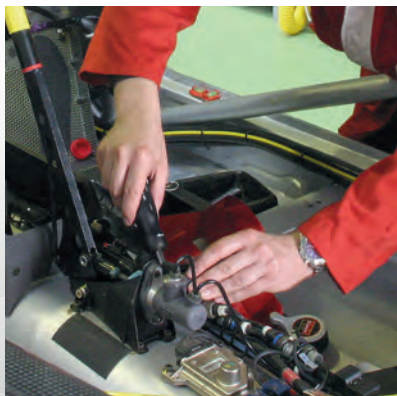


A.400 series



**Ergonomic**

- Clear, easy to read vernier.
- Ergonomic handle providing an excellent grip.
- Lightweight.



ISO 6789 Type II - CLASS D - CLASS F

RELEASE TYPE TORQUE DRIVER

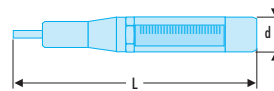
**A.MT - Micro-Tech® "low torque" screwdriver**

NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Lightweight and compact screwdriver for low torque load.
- Right-hand torquing.
- Female hex output for use with bits series 0 - 4 mm (1/4" output with ECR.O drive optional).
- Hex key Adjustment .
- Supplied with calibration certificate and adjustment key.



Model	d [mm]	L [mm]	Capacity [cN.m]	Bits	Graduation	Graduation [Cn.m]	ΔΔ [g]
A.300MT	21	96,5	4 - 20	0	0,05	0,05	75
A.301MT	23	130,0	15 - 75	1	0,50	0,5	130



**A.MTJ1 - Micro-Tech® torque screwdriver sets**

NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Lightweight and compact screwdriver for low torque load.
- Right-hand torquing.
- Female hex output for use with bits series 0 - 4 mm (1/4" output with ECR.O drive optional).
- Bits series 0 drive 4 mm.
- Adjustment key 4 mm.
- Supplied in case with calibration certificate.



Model	Capacity [cN.m]	Bits	Screwdriver	ΔΔ [g]
A.300MTJ1	4 - 20	Slotted head: 1,8 - 2,5, PH 0,9 - 1,3 - 1,5 - 2 mm, PZ 0 - 1 - 2 mm	A.300MT	300
A.301MTJ1	15 - 75	Slotted head: 4 - 4,5 - 5,5, PH 1,5 - 2,5 - 3 mm, PZ 0 - 1 mm	A.301MT	370

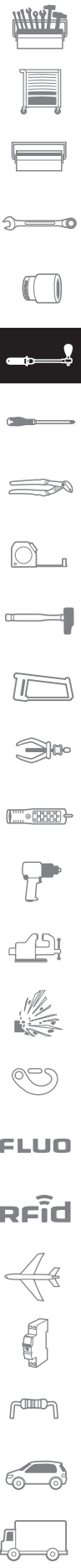
**A.400 - Screwdriver with vernier adjustment**

NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Class II type D (A.400 maintenance).
- One-direction screwdriver, right-hand torquing.
- Female hex output for use with 1/4" bit.
- ECR drive 1/4" - 1/4" for sockets and accessories optional.
- 1/4" drive on the handle for use with a ratchet handle type A.300PA.
- Hex key Adjustment .
- Supplied with calibration certificate, adjustment key and individual identification number.



Model	L [mm]	Torque N.m	Graduation [N.m]	ΔΔ [g]
A.402	147	0,5 - 2,5	0,1	280
A.404	147	2 - 10	0,5	400



■ A.J2 - Torque screwdriver sets



**NF EN ISO 6789, ISO 6789, DIN EN ISO 6789**

- Class II type D (A.400 maintenance).
- One-direction screwdriver, right-hand torquing.
- Female hex output for use with bits series 1 - 1/4".
- 1/4" drive on the handle for use with a ratchet handle type A.300PA.
- Ratchet handle (A.300PA).
- Adjustment key 4 mm.
- Supplied in case with calibration certificate and individual identification number.



	Box	Wrench	Bits	Tray	Knob	Bit holder	Screwdriver	ΔΔ [g]
<b>A.402J2</b>	BP.102	A.402-20	Slotted head: 4,5 - 6,5 - 8, Hexagon: 3 - 4 - 5 mm, PZ: 1 - 2 - 3 mm	PL.436	A.300PA	EF.1P4	A.402	700
<b>A.404J2</b>	BP.102	A.404-20	Slotted head: 4,5 - 6,5 - 8, Hexagon: 3 - 4 - 5 mm, PZ: 1 - 2 - 3 mm	PL.435	A.300PA	EF.1PA	A.404	830

■ A.J1 - Torque screwdriver sets - 1/4" sockets



**NF EN ISO 6789, ISO 6789, DIN EN ISO 6789**

- Class II type D (A.400 maintenance).
- One-direction screwdriver, right-hand torquing.
- Female hex output for use with 1/4" bit.
- 1/4" drive on the handle for use with a ratchet handle type A.300PA.
- Ratchet handle A.300PA.
- ECR drive 1/4" - 1/4" for sockets and accessories.
- Extensions 1/4" (R.210 and R.215).
- Adjustment key 4 mm.
- Supplied in case with calibration certificate and individual identification number.



	Box	Wrench	Socket	Tray	Knob	Screwdriver	ΔΔ [kg]
<b>A.402J1</b>	BP.115	A402 - 20	R.3.2 - 4.0 - 5.0 - 5.5 - 6.0 - 7.0 - 8.0 - 9.0 - 10.0 mm	PL.434	A.300PA	A.402	1,10
<b>A.404J1</b>	BP.115	A404 - 20	R.3.2 - 4.0 - 5.0 - 5.5 - 6.0 - 7.0 - 8.0 - 9.0 - 10.0 mm	PL.433	A.300PA	A.404	1,20

■ Ratchet handle for torque screwdrivers



- Adapting ratchet handle: increased tightening power for repeating or high torque tightening.
- For torque screwdrivers capacity 0.50 --> 10 N.m.
- Max torque: 30 N.m.



	ΔΔ [g]
<b>A.300PA</b>	85

■ Drive socket adapter



- Bit to use 1/4" sockets with the torque screwdrivers A.300MT - A.340MT.
- 6-point drive 4 mm.

	L [mm]	ΔΔ [g]
<b>ECR.0</b>	22	7

■ Socket adapter - 1/4"



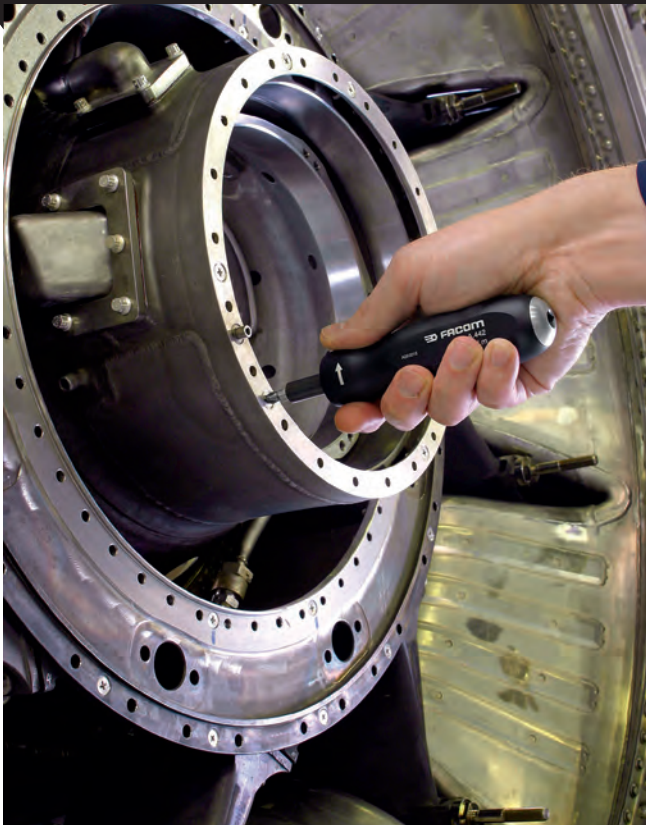
**NF ISO 1173, ISO 1173**

- Bit to use 1/4" sockets with the torque screwdrivers A.400 - A.440 - A.301MT - A.341MT.

	L [mm]	ΔΔ [g]
<b>ECR</b>	25	15

"NON VERNIER" RELEASE TYPE TORQUE DRIVER

A.440 AND A.340MT SERIES NON-VERNIER DRIVERS



# Drivers designed for production applications

## Same characteristics as A.400 and A.300MT

- Non-vernier adjustment, torque set with a torque-meter.
- Performance exceeds ISO 6789 requirements ( $\pm 6\%$  of the preset value).
- Handle release when required torque is reached, prevents inadvertent overtorquing.
- Automatic reset every  $120^\circ$ .

ISO 6789 Type II - CLASS D - CLASS F

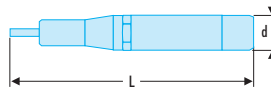


■ A.MT - Micro-Tech® "Production" torque screwdriver

- Screwdriver without vernier: this non graduated screwdriver is adjusted on a control bench.
- Lightweight and compact screwdriver designed specifically for low torque loads.
- One-direction screwdriver, right-hand torquing.
- Female hex output for use with 4 mm bits (1/4" output with ECR.O drive optional).
- Supplied with adjustment key 4 mm.
- Supplied with calibration certificate and individual identification number.



	d [mm]	L [mm]	Capacity [cN.m]	Capacity [lbf.in]	Series Bits	Outer Size	$\Delta\Delta$ [g]
A.340MT	21	96,5	4 - 20	0,35 - 1,70	0	4 mm	75
A.341MT	23	130,0	15 - 75	1,30 - 6,50	1	1/4"	130



■ A.440 - Micro-Tech® "Production" torque screwdriver

NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Class II type F (A.440 production).
- Screwdriver without vernier: this non graduated screwdriver is adjusted on a control bench.
- One-direction screwdriver, right-hand torquing.
- Female hex output for use with bits series 1 - 1/4".
- 1/4" drive on the handle for use with a ratchet handle type A.300PA.
- Supplied with adjustment key 4 mm.
- Supplied with calibration certificate and individual identification number.



	L [mm]	Torque N.m	$\Delta\Delta$ [g]
A.442	147	0,5 - 2,5	300
A.444	168	2 - 10	400





ELECTRONIC TORQUE SCREWDRIVERS

ELECTRONIC SCREWDRIVER SERIES E.S400



# High precision for low torque

This new product offers the high precision and ease of use you'd expect from the FACOM brand. With its traceability functions, it is an ideal tool for maintenance in sectors such as aeronautics, medical, nuclear...

### High performance

- Has a 2% accuracy, between 20% and 100% capacity, much higher than mechanical screwdrivers and the ISO 6789 standard (6% for torque screwdrivers).
- Electronic measure: high repeatability and no wear effect.

### Easy use

- 9 pre-adjustable torque values.
- Measurement units available: cNm, in.lb, kg.cm.
- Sound and visual alarm once the torque is reached.
- Ergonomic: Protwist grip and bit autolocking system.

### Traceability

- Tightening torques are transmitted through the USB cable.
- 250 torque value memory.

■ E.S400 - Torque reading electronic torque screwdrivers



NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Accuracy: ± 2% clockwise (± 3% counter clockwise) between 20% and 100% screwdriver capacity.
- Resolution: 0.1 cN.m.
- Measurement mode: tip or follower.
- 1/4" outlet with auto-locking system for series 1 and series 6 bits.
- Measurement unit: cN.m, in.lb, Kg.cm .
- 9 torque presets available.
- Memory 250 values with PC USB link.
- Locking keypad (program selection and result log only accessible to the operator).
- Hole in the handle for strapping when working in high places.
- Supplied with 1 AAA-LR03 1.5V battery.
- Supplied with an ISO6789 calibration certificate.
- Supplied in plastic case and foam module, dim. (L.xW.xH.): 570x100x70 mm.
- USB cable E.S404-USB and plugs E.S404-KIT set available as spares.



	L [mm]	Capacity [N.m]	ΔΔ [g]
E.S401	215	0,1 - 1	630
E.S404	215	0,4 - 4	630

■ E.S400J1 - Electronic torque screwdriver sets - screwing bits



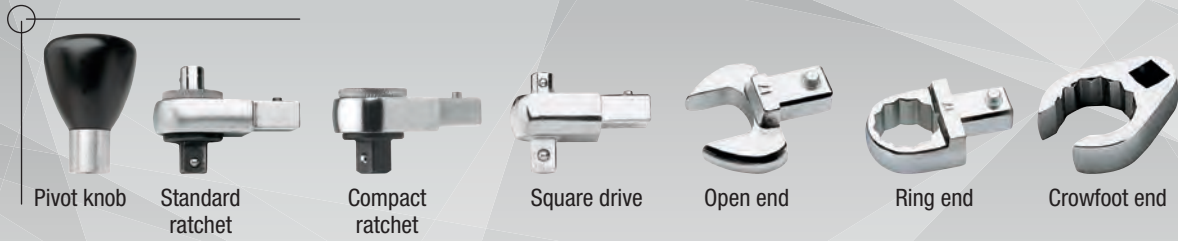
NF EN ISO 6789, ISO 6789, DIN EN ISO 6789

- Accuracy: ± 2% clockwise (± 3% counter clockwise) between 20% and 100% screwdriver capacity.
- Resolution: 0.1 cN.m.
- Measurement mode: tip or follower.
- 1/4" outlet with auto-locking system for series 1 and series 6 bits.
- Measurement unit: cN.m, in.lb, Kg.cm .
- Presetting possible of 9 torque values.
- Memory 250 values with PC USB link.
- Locking keypad (program selection and result log only accessible to the operator).
- Hole in the handle for strapping when working in high places.
- Supplied with 1 AAA-LR03 1.5V battery.
- Supplied with an ISO6789 calibration certificate.
- Screwdriver length 215 mm.
- 6 series 6 bits with 1/4" groove - length 50 mm: slotted head 3 - 4 - 5.5 and Phillips® High Perf® 1 - 2 - 3.
- Supplied in plastic case and foam module, dim. (L.xW.xH.): 570x100x70 mm.
- USB cable E.S404-USB and plugs E.S404-KIT set available as spares.



	L [mm]	Capacity [N.m]	Screwdriver	ΔΔ [kg]
E.S401J1	570	0,1 - 1	E.S401	1.2
E.S404J1	570	0,4 - 4	E.S404	1.2

TORQUE ACCESSORIES

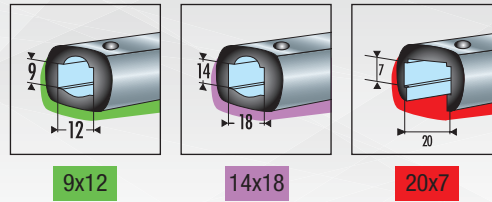


7 TYPES OF ACCESSORY



Wrench fitted with a ratchet J.372, a knob S.305P and a socket.

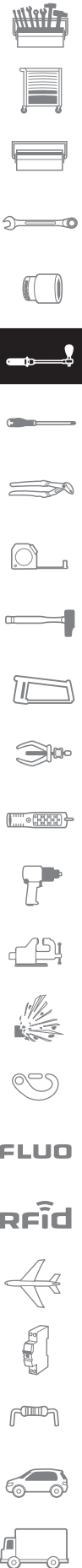
3 types of end fitting:



1. CHOOSE YOUR WRENCH OR DRIVER      2. CHOOSE THE TYPE OF ACCESSORY

306	208	200	203
R.304DA R.306-25D J.306-50D S.306-100D R.306U J.306U	J.208-50D S.208-100D		
S.306-200D S.306-350D S.306U K.306-600D	J.208-200D S.208-340D		
K.306-1000D		K.200DB K.202DB M.200DB	
S.306-100R S.306-200R S.306-350R			R.203DA J.203DA S.203A
E.306	E.316	248	446
E.306-30D E.306-135D	E.316-30D E.316-135D	R.344DA R.248-25D J.248-50D S.248-100D	R.446-25
E.306-200D E.306-340D	E.316-200D E.316-340D	S.248-200D S.248-340D	J.446-50 S.446-100
		A.400 A.300MT	A.440 A.340MT
		A.402 A.404	A.442 A.444
		A.300MT A.301MT	A.340MT A.341MT

9x12	J.372 S.372	R.372 J.372V S.372V	R.373 J.373 S.373	Series 10	Series 12
14x18	S.382	S.382V K.382A	S.383 K.383	Series 11	Series 13
Ø 30		K.151B M.151	M.151		
20x7		J.152 S.152	J.203E S.203E	Series 20	
9x12	J.372 S.372	R.372 J.372V S.372V	R.373 J.373 S.373	Series 10	Series 12
14x18	S.382	S.382V K.382A	S.383 K.383	Series 11	Series 13
20 x 7		J.152 S.152	J.203E S.203E	Series 20	
Ø 1/4	ECR				
Ø 4		ECRO			

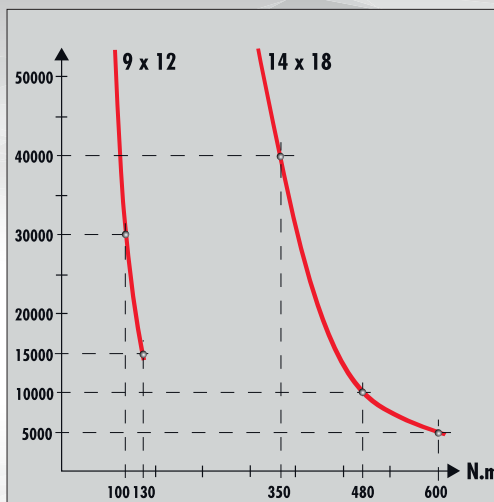


ACCESSORIES 9 X 12 MM

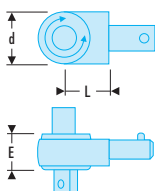
SAFETY OF END FITTINGS

When the wrench releases, the torque accessories are subjected to severe shocks that can cause them to fail after a certain number of cycles.

The diagram below shows the number of cycles not to be exceeded according to the applied torque. The accessory must be replaced before reaching the maximum number of cycles.



Ratchets - drive 9 x 12 mm

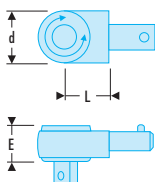


• For use with pivot handle S.305P.



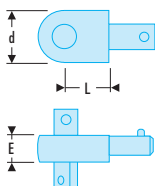
Model	d [mm]	E [mm]	L [mm]	Square ["]	ΔΔ [g]
J.372	37	26	15	3/8	155
S.372	37	26	15	1/2	165

Compact ratchets - drive 9 x 12 mm



Model	d [mm]	E [mm]	L [mm]	Square ["]	ΔΔ [g]
R.372	27	19	15	1/4	70
J.372V	37	26	15	3/8	140
S.372V	37	26	15	1/2	150

Square drive - drive 9 x 12 mm

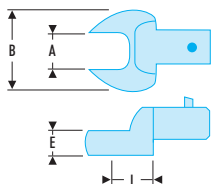


• For use with pivot handle S.305P, except the R.373 model.



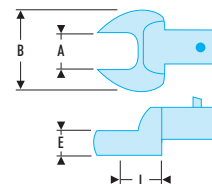
Model	d [mm]	E [mm]	L [mm]	Square ["]	ΔΔ [g]
R.373	23	14	15	1/4	55
J.373	26	17	15	3/8	85
S.373	26	17	15	1/2	100

▪ Metric open end bits - drive 9 x 12 mm



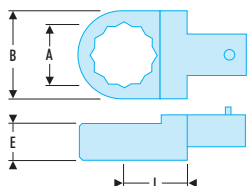
№	A [mm]	B [mm]	E [mm]	L [mm]	ΔΔ [g]
10.7	7	21,0	5	17,5	33
10.8	8	22,0	5	17,5	32
10.9	9	23,5	6	17,5	38
10.10	10	24,5	6	17,5	37
10.11	11	26,0	6	17,5	36
10.12	12	27,5	7	17,5	44
10.13	13	29,0	7	17,5	45
10.14	14	31,5	7	20,0	42
10.15	15	33,0	9	20,0	61
10.16	16	35,5	9	20,0	60
10.17	17	37,5	9	20,0	62
10.18	18	39,0	9	20,0	69
10.19	19	41,5	9	20,0	67

▪ Inch open end bits - drive 9 x 12 mm



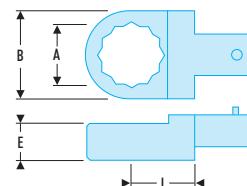
№	A ["]	B [mm]	E [mm]	L [mm]	ΔΔ [g]
10.1/4	1/4	19	5	17,5	33
10.5/16	5/16	19	5	17,5	26
10.3/8	3/8	25	6	17,5	38
10.7/16	7/16	25	6	17,5	36
10.1/2	1/2	31	7	17,5	43
10.9/16	9/16	31	7	20,0	41
10.5/8	5/8	37	9	20,0	60
10.11/16	11/16	37	9	20,0	59
10.3/4	3/4	40	9	20,0	69

▪ Polygon drives - drive 9 x 12 mm



№	A [mm]	B [mm]	E [mm]	L [mm]	ΔΔ [g]
12.7	7	20	7,9	17,5	33
12.8	8	20	7,9	17,5	33
12.9	9	20	7,9	17,5	32
12.10	10	20	7,9	17,5	36
12.11	11	20	7,9	17,5	34
12.12	12	20	12,1	17,5	41
12.13	13	20	12,1	17,5	40
12.14	14	23,5	12,1	17,5	49
12.15	15	24,5	12,1	17,5	46
12.16	16	26,5	12,9	17,5	54
12.17	17	27,5	13,1	17,5	50
12.18	18	30	13,1	17,5	57
12.19	19	31	13,1	17,5	67

▪ 12 - Inch ring ends - 9 x 12 mm end fitting



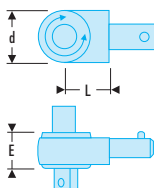
- Straight ring ends, 3/8" drive.
- Allows use in confined spaces.
- 9 dimensions available.

№	A ["]	B [mm]	E [mm]	L [mm]
12.1/4	1/4	20	7,9	17,5
12.5/16	5/16	20	7,9	17,5
12.3/8	3/8	20	7,9	17,5
12.7/16	7/16	20	7,9	17,5
12.1/2	1/2	20	12,1	17,5
12.9/16	9/16	23,5	12,1	17,5
12.5/8	5/8	26,5	12,9	17,5
12.11/16	11/16	30	13,1	17,5
12.3/4	3/4	31	13,1	17,5



ACCESSORIES 14 X 18 MM

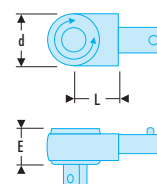
▪ Ratchet - drive 14 x 18 mm



- For use with swivel handle S.305P.
- Square: 1/2".

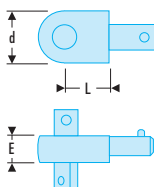
Ref	d [mm]	E [mm]	L [mm]	Square ["]	ΔΔ [g]
<b>S.382</b>	41	26	27	1/2	300

▪ Compact ratchets - drive 14 x 18 mm



Ref	d [mm]	E [mm]	L [mm]	Square ["]	ΔΔ [g]
<b>S.382V</b>	41	26	27	1/2	285
<b>K.382A</b>	69	35	27	3/4	870

▪ Square drive - drive 14 x 18 mm

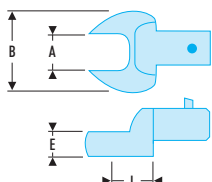


- For use with pivot handle S.305P, except the K.383 model.

Ref	d [mm]	E [mm]	L [mm]	Square ["]	ΔΔ [g]
<b>S.383</b>	32	22	27	1/2	160
<b>K.383</b>	38	22	27	3/4	340

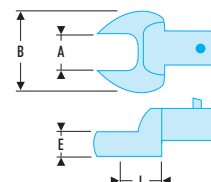


▪ Metric open end bits - drive 14 x 18 mm



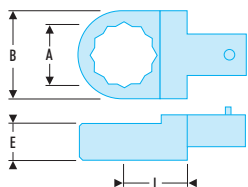
№	A [mm]	B [mm]	E [mm]	L [mm]	ΔΔ [g]
11.13	13	34	8	25,0	114
11.14	14	34	8	25,0	113
11.15	15	34	8	25,0	111
11.16	16	39	10	25,0	140
11.17	17	39	12	25,0	134
11.18	18	39	12	25,0	136
11.19	19	45	12	25,0	140
11.21	21	45	12	25,0	157
11.22	22	52	14	25,0	161
11.23	23	52	14	25,0	172
11.24	24	52	14	25,0	165
11.27	27	59	16	32,5	222
11.30	30	64	18	32,5	277
11.32	32	64	18	32,5	269

▪ Inch open end bits - drive 14 x 18 mm



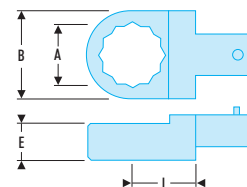
№	A ["]	B [mm]	E [mm]	L [mm]	ΔΔ [g]
11.1/2	1/2	34	8	25,0	114
11.9/16	9/16	34	8	25,0	111
11.5/8	5/8	39	10	25,0	140
11.11/16	11/16	39	12	25,0	137
11.3/4	3/4	45	12	25,0	156
11.13/16	13/16	45	12	25,0	152
11.7/8	7/8	52	14	25,0	172
11.15/16	15/16	52	14	25,0	167
11.1"1/4	1"1/4	59	16	32,5	266
11.1"1/8	1"1/8	64	18	32,5	221

▪ Polygon drives - drive 14 x 18 mm



№	A [mm]	d [mm]	E [mm]	L [mm]	ΔΔ [g]
13.13	13	30,0	11	25	113
13.14	14	30,0	11	25	109
13.15	15	30,0	11	25	107
13.16	16	30,0	11	25	127
13.17	17	30,0	12	25	123
13.18	18	30,0	12	25	118
13.19	19	31,0	12	25	141
13.21	21	33,0	12	25	133
13.22	22	35,0	14	25	153
13.23	23	38,0	14	25	157
13.24	24	38,0	14	25	143
13.27	27	41,5	16	31	183
13.30	30	45,0	18	31	223
13.32	32	47,5	18	31	209
13.34	34	51,0	11	31	212
13.36	36	53,0	19	31	193

▪ 13 - Inch polygon bits - drive 14x18



ASME B107.100

- Polygon bits drive 14x18.
- Inch sizes: from 1/2 to 1P1/16.

№	A ["]	B [mm]	E [mm]	L [mm]	ΔΔ [g]
13.1/2	1/2	30	21,5	60,9	126
13.9/16	9/16	30	21,5	61,4	128
13.5/8	5/8	30	21,5	62,9	134
13.11/16	11/16	30	21,5	63,9	138
13.3/4	3/4	31	21,5	65,4	142
13.13/16	13/16	33	21,5	66,4	150
13.7/8	7/8	35	21,5	67,4	152
13.15/16	15/16	38	21,5	68,4	180
13.1P1/16	1P1/16	41,5	21,5	76,6	204



ACCESSORIES 20 X 7 MM

Swivel handles - drive 20 x 7 mm

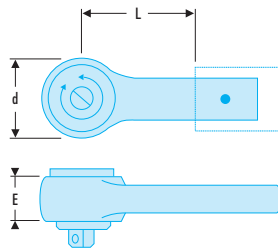


- Allows to maintain the wrench parallel with the tightening plane and contribute to tightening accuracy.
- Used with square bits Ref J.203E - S.203E and torque wrench ref. R.203 DA.



	d [mm]	L [mm]	Wrench	For use on	ΔΔ [g]
<b>R.200P</b>	22	45	R.203DA	R.203DA	20
<b>S.200P</b>	36	55	J.203E - S.203E	J.203E, S.203E	55

Ratchets - drive 20 x 7 mm

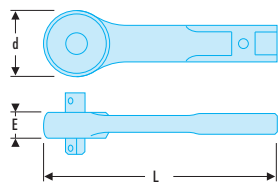


- 5° increment.
- For use on torque wrenches ref. J.203DA - S.203DA - S.306-100R - S.306-200R - S.306-350R.



	d [mm]	E [mm]	L [mm]	Square ["]	Wrench	ΔΔ [g]
<b>J.152</b>	38	25	55	3/8	J.203DA	274
<b>S.152</b>	38	25	55	1/2	S.203DA - S.306-100R - S.306-350R - S.306-200R	275

Square drive - drive 20 x 7 mm



- For use on torque wrenches ref. J.203DA - S.203DA - S.306-100R - S.306-200R - S.306-350R.



	d [mm]	E [mm]	L [mm]	Square ["]	ΔΔ [g]
<b>J.203E</b>	25	11	56	3/8	140
<b>S.203E</b>	25	11	56	1/2	150

Adapters - drive 20 x 7 mm



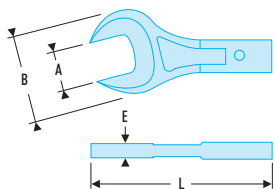
- For use with:
  - bits 9 x 12 mm on wrenches max capacity 100 N.m.
  - bits 14 x 18 mm on wrenches max capacity 600 N.m.



	Attachment	ΔΔ [g]
<b>J.274</b>	9 x 12	135
<b>S.284</b>	14 x 18	145

Open end bits - drive 20 x 7 mm

• For use on torque wrenches series 203, 306R and 446.



➤	A [mm]	B [mm]	E [mm]	L [mm]	ΔΔ [g]
20.10	10	24	6,0	105	60
20.11	11	24	6,0	105	60
20.12	12	29	6,0	106	60
20.13	13	29	6,0	106	60
20.14	14	29	6,0	106	65
20.15	15	40	7,5	109	105
20.16	16	40	7,5	109	105
20.17	17	40	7,5	109	105
20.18	18	40	7,5	109	100

➤	A [mm]	B [mm]	E [mm]	L [mm]	ΔΔ [g]
20.19	19	40	7,5	109	100
20.21	21	53	8,0	112	145
20.22	22	53	8,0	112	145
20.23	23	53	8,0	112	145
20.24	24	53	8,0	112	140
20.27	27	66	9,0	115	185
20.30	30	66	9,0	115	185
20.32	32	66	9,0	115	180
20.36	36	74	10,0	118	220

CROWFOOT ACCESSORIES

Swivel handle

- Allows to maintain the wrench parallel with the tightening plane.
- Use with 3/8" and 1/2" ratchets and drive squares.
- Max diam. size: 45 mm.



➤	L [mm]	ΔΔ [g]
S.305P	66	110

14 - Welding tip

- Welding a tool onto a weld-on tip modifies the centre distance between the tool centre and the wrench. This modification changes the torque value required. Therefore, a torque controller must be used to recalibrate the torque wrench (E.2000).
- Presentation: black finish.
- Hardness: 46-50 HRC.



➤	A [mm]	B [mm]	C [mm]	L [mm]	L1 [mm]
14.9X12	9x12	14,7	17,4	24,5	16,5
14.14X18	14x18	22	26,3	36,5	24,5





CROWFOOT ACCESSORIES

■ J.SPR - 3/8" metric Crowfoot Accessories



AS954

For use on interchangeable head torque wrenches

➤	A [mm]	B [mm]	E [mm]	E1 [mm]	L [mm]	L1 [mm]	ΔΔ [g]
J.7SPR	7	9.4	5.5	11.1	64.9	50.8	24
J.8SPR	8	10.7	5.5	11.1	65.5	50.8	26
J.9SPR	9	12.4	6.5	11.1	66.4	50.8	28
J.10SPR	10	12.4	6.5	11.1	66.4	50.8	30
J.12SPR	12	14.5	7.0	11.1	67.4	50.8	34
J.14SPR	14	16.6	7.9	11.1	68.5	50.8	36
J.16SPR	16	18.7	8.7	11.1	69.5	50.8	38
J.18SPR	18	20.5	9.5	11.1	70.5	50.8	40
J.20SPR	20	23.0	10.3	11.1	71.5	50.8	44

■ J.R - 3/8" inch Crowfoot Accessories



AS954

For use on interchangeable head torque wrenches

➤	A ["]	B [mm]	E [mm]	E1 [mm]	L [mm]	L1 [mm]	ΔΔ [g]
J.1/4R	1/4	10.7	5.5	11.1	65.5	50.8	28
J.5/16R	5/16	12.4	6.5	11.1	66.4	50.8	30
J.3/8R	3/8	14.5	7.1	11.1	67.4	50.8	36
J.7/16R	7/16	16.6	7.9	11.1	68.5	50.8	38
J.1/2R	1/2	18.7	8.7	11.1	69.5	50.8	42
J.9/16R	9/16	20.5	9.5	11.1	70.5	50.8	44
J.5/8R	5/8	23.0	10.3	11.1	71.5	50.8	46

■ R.FLA - 1/4" inch crowfoot box end bits



ASME B107.100

- Thin wall 12-point head.
- Max torque recommended: 8.5 N.m.
- Built to aeronautical specifications.
- Inch sizes: from 1/4" to 3/8".
- Bright chrome finish.

➤	A ["]	B [mm]	C [mm]	E [mm]	L1 [mm]	ΔΔ [g]
R.1/4FLA	1/4	11.9	4.5	5.9	36.3	13
R.5/16FLA	5/16	13.3	5.8	5.9	36.8	12.5
R.3/8FLA	3/8	15.7	7	5.9	38	14

■ R.CF - 1/4" metric crowfoot end bits



ASME B107.100

- Anti-slip design ensuring proper fitting on the fastener.
- Shaped to distribute the contact force over a larger surface.
- Suitable for use in confined spaces.
- Adapted to low torque uses.
- Sizes in mm: from 7 to 14
- Bright chrome finish.

➤	A [mm]	E [mm]	L [mm]	L1 [mm]	ΔΔ [g]
R.7CF	7	5.5	23.6	13.2	9
R.8CF	8	5.5	24.9	16.5	9
R.9CF	9	5.5	25.9	18.3	11
R.10CF	10	5.5	26.8	19.6	14
R.11CF	11	5.5	28.7	22.1	18
R.12CF	12	5.5	29.8	25.4	23
R.13CF	13	5.5	30.3	26.2	25
R.14CF	14	5.5	32.3	27.9	27

■ J.CF - 3/8" inch crowfoot open end bits



ASME B107.100

- Anti-slip design ensuring proper fitting on the fastener.
- Shaped to distribute the contact force over a larger surface.
- Suitable for use in confined spaces.
- Adapted to low torque uses.
- Inch sizes: from 3/8" to 3".
- Bright chrome finish.

➤	A ["]	E [mm]	L [mm]	L1 [mm]	ΔΔ [g]
J.3/8CF	3/8	8	32.3	23.4	27
J.7/16CF	7/16	8	33.1	23.4	29
J.1/2CF	1/2	8	35.8	27.9	32
J.9/16CF	9/16	8	40	31.5	35
J.5/8CF	5/8	8	42.1	34.3	41
J.11/16CF	11/16	8	47.5	39.1	45
J.3/4CF	3/4	8	48.5	40.4	50
J.13/16CF	13/16	8	50	43.7	52
J.7/8CF	7/8	8	51.3	45.2	54
J.15/16CF	15/16	8	52.8	45.7	59
J.1PCF	1P	8	54.1	50.8	70
J.1P1/16CF	1P1/16	8	55.3	53.1	109
J.1P1/8CF	1P1/8	8	56	53.1	115
J.1P3/16CF	1P3/16	8	57.6	53.8	120
J.1P1/4CF	1P1/4	8	59.5	54.6	122
J.1P5/16CF	1P5/16	8	61.9	54.6	125
J.1P3/8CF	1P3/8	8	63.4	61	131
J.1P7/16CF	1P7/16	8	65.3	61	135
J.1P1/2CF	1P1/2	8	67.8	65.8	150
J.1P9/16CF	1P9/16	8	69.3	65.8	154
J.1P5/8CF	1P5/8	8	71.2	69.1	163
J.1P11/16CF	1P11/16	8	73.6	69.1	172
J.1P3/4CF	1P3/4	8	74.5	73.7	177
J.1P13/16CF	1P13/16	8	76.9	73.7	181
J.1P7/8CF	1P7/8	8	77.9	81.3	204
J.1P15/16CF	1P15/16	8	81.1	84.8	222
J.2PCF	2P	11.1	85.2	88.1	322
J.2P1/16CF	2P1/16	11.1	86.8	88.1	331
J.2P1/8CF	2P1/8	11.1	90	91.2	336
J.2P3/16CF	2P3/16	11.1	91.7	92.7	354
J.2P1/4CF	2P1/4	11.1	93.3	99.1	404
J.2P5/16CF	2P5/16	11.1	95	100.8	408
J.2P3/8CF	2P3/8	11.1	99.6	105.4	458
J.2P7/16CF	2P7/16	11.1	103.7	105.4	467
J.2P1/2CF	2P1/2	11.1	106.9	108.7	499
J.2P9/16CF	2P9/16	11.1	108.5	110.2	503
J.2P5/8CF	2P5/8	11.1	112.5	116.6	576
J.2P11/16CF	2P11/16	11.1	114.5	119.9	608
J.2P3/4CF	2P3/4	11.1	117.6	121.4	621
J.2P13/16CF	2P13/16	11.1	121.5	121.4	626
J.2P7/8CF	2P7/8	11.1	123.3	129.3	689
J.2P15/16CF	2P15/16	11.1	124.9	130.8	703
J.3PCF	3P	11.1	125.7	130.8	717

■ R.CF - 1/4" inch crowfoot open end bits



ASME B107.100

- Anti-slip design ensuring proper fitting on the fastener.
- Shaped to distribute the contact force over a larger surface.
- Suitable for use in confined spaces.
- Adapted to low torque uses.
- Inch sizes: from 1/4" to 9/16".
- Bright chrome finish.

➤	A ["]	E [mm]	L [mm]	L1 [mm]	ΔΔ [g]
R.1/4CF	1/4	5.5	23.1	13.5	9
R.5/16CF	5/16	5.5	24.8	16.5	14
R.3/8CF	3/8	5.5	26.4	19.8	16
R.7/16CF	7/16	5.5	28	22.1	18
R.1/2CF	1/2	5.5	29.6	26.2	23
R.9/16CF	9/16	5.5	31.2	28.4	25

■ J.CF - 3/8" metric crowfoot open end bits



ASME B107.100

- Anti-slip design ensuring proper fitting on the fastener.
- Shaped to distribute the contact force over a larger surface.
- Suitable for use in confined spaces.
- Adapted to low torque uses.
- Sizes in mm: from 8 to 32
- Bright chrome finish.

➤	A [mm]	E [mm]	L [mm]	L1 [mm]	ΔΔ [g]
J.8CF	8	8	33.8	22.9	20
J.9CF	9	8	33.6	22.9	22
J.10CF	10	8	34.2	23.6	25
J.11CF	11	8	34.8	23.6	32
J.12CF	12	8	37.4	27.9	35
J.13CF	13	8	37.9	27.9	37
J.14CF	14	8	38.5	30	40
J.15CF	15	8	41.1	34.3	45
J.16CF	16	8	42.2	34.3	49
J.17CF	17	8	43.6	35.8	54
J.18CF	18	8	48.9	40.9	59
J.19CF	19	8	49.5	40.9	61
J.20CF	20	8	52.5	40.9	63
J.21CF	21	8	53.4	43.9	65
J.22CF	22	8	56.3	43.9	68
J.23CF	23	8	59.4	51.3	75
J.24CF	24	8	60.7	51.3	80
J.27CF	27	8	59.8	51.3	90
J.30CF	30	8	62.4	54	100
J.32CF	32	8	61.8	54	110



CROWFOOT ACCESSORIES

▪ J.FL - 3/8" inch crowfoot box end bits



ASME B107.100

- Thin wall 12-point high head for better accessibility.
- Adapted to use in confined spaces inaccessible to ratchets and other wrenches.
- The hole in the drive bit secures the bit during use.
- Built to aeronautical specifications.
- Dimensions in inches: 5/8 to 1P1/16.
- Bright chrome finish.

🔧	A ["]	B [mm]	C [mm]	L [mm]	ΔΔ [g]
J.5/8FL	5/8	24.6	18.3	38	40
J.11/16FL	11/16	27	18.3	41	46
J.3/4FL	3/4	29.4	19.1	43	54
J.13/16FL	13/16	31.4	19.1	45	58
J.7/8FL	7/8	33.7	19.8	48	68
J.15/16FL	15/16	35.7	19.8	49	72
J.1PFL	1P	37.7	20.6	51	74
J.1P1/16FL	1P1/16	39.7	20.6	53	83

▪ Case of 9 x 12 mm metric-size open end bits



Includes:

- 11 x 9x12 mm metric-size open end bits: 10.8 - 10 - 11 - 12 - 13 - 14 - 15 - 16 - 17 - 18 - 19 .
- Foam tray: PM.10J11.
- Empty case: BP.115.

🔧	L [mm]	ΔΔ [g]
10.J11	330	980

▪ Case of 9 x 12 mm inch-size open end bits



Includes:

- 9 x 9x12 mm inch-size open end bits: 10.1/4 - 5/16 - 3/8 - 7/16 - 1/2 - 9/16 - 5/8 - 11/16 - 3/4.
- Foam tray: PM.10J9U.
- Empty case: BP.115.

🔧	L [mm]	ΔΔ [g]
10.J9U	335	866

▪ Case of 14 x 18 mm metric-size open end bits



Includes:

- 11 x 9x12 mm metric-size open end bits: 11.13 - 14 - 15 - 16 - 17 - 18 - 19 - 21 - 22 - 23 - 24 .
- Foam tray: PM.11J11.
- Empty case: BP.109.

🔧	L [mm]	ΔΔ [kg]
11.J11	480	2.5

Case of 14 x 18 mm inch-size open end bits



Includes:

- 8 x 9x12 mm inch-size open end bits: 11.1/2 - 9/16 - 5/8 - 11/16 - 3/4 - 13/16 - 7/8 - 15/16.
- Foam tray: PM.11J8U.
- Empty case: BP.112.

Icon	L [mm]	ΔΔ [kg]
11.J8U	385	1.6

Case of 9 x 12 mm metric-size polygon bits



Includes:

- 11 x 9x12 mm metric-size polygon bits: 12.8 - 10 - 11 - 12 - 13 - 14 - 15 - 16 - 17 - 18 - 19 .
- Foam tray: PM.12J11.
- Empty case: BP.115.

Icon	L [mm]	ΔΔ [kg]
12.J11	330	1.0

Case of 9 x 12 mm inch-size polygon bits



Includes:

- 9 x 9x12 mm inch-size polygon bits: 12.1/4 - 5/16 - 3/8 - 7/16 - 1/2 - 9/16 - 5/8 - 11/16 - 3/4.
- Foam tray: PM.12J9U.
- Empty case: BP.115.

Icon	L [mm]	ΔΔ [g]
12.J9U	335	877

Case of 14 x 18 mm metric-size polygon bits



Includes:

- 10 x 9x12 mm metric-size polygon bits: 11.14 - 15 - 16 - 17 - 18 - 19 - 21 - 22 - 23 - 24 .
- Foam tray: PM.13J10.
- Empty case: BP.112.

Icon	L [mm]	ΔΔ [kg]
13.J10	385	1.9



SET OF ACCESSORIES

■ Case of 14 x 18 mm inch-size polygon bits



Includes:

- 8 x 9x12 mm inch-size polygon bits: 13.1/2 - 9/16 - 5/8 - 11/16 - 3/4 - 13/16 - 7/8 - 15/16.
- Foam tray: PM.13J8U.
- Empty case: BP.112.

FACOM	L [mm]	ΔΔ [kg]
<b>13.J8U</b>	385	1.6

■ Case of 1/4 crowfoot metric-size open end bits



Includes:

- 8 x 1/4 crowfoot metric-size open end bits: R.7CF - 8CF - 9CF - 10CF - 11CF - 12CF - 13CF - 14CF.
- Foam tray: PM.RJ8CF.
- Empty case: BP.102.

FACOM	L [mm]	ΔΔ [g]
<b>R.J8CF</b>	200	294

■ Case of 1/4 crowfoot inch-size open end bits



Includes:

- 6 x 1/4 crowfoot inch-size open end bits: R.1/4CF - 5/16CF - 3/8CF - 7/16CF - 1/2CF - 9/16CF.
- Foam tray: PM.RJ6CFU.
- Empty case: BP.102.

FACOM	L [mm]	ΔΔ [g]
<b>R.J6CFU</b>	200	264

■ Case of 3/8 crowfoot metric-size open end bits



Includes:

- 14 x 3/8 crowfoot metric-size open end bits: J.10CF - 11CF - 12CF - 13CF - 14CF - 15CF - 16CF - 17CF - 18CF - 19CF - 21CF - 22CF - 23CF - 24CF.
- Foam tray: PM.JJ14CF.
- Empty case: BP.112.

FACOM	L [mm]	ΔΔ [kg]
<b>J.J14CF</b>	385	1.4

Case of 3/8 crowfoot inch-size open end bits



Includes:

- 11 x 3/8 crowfoot inch-size open end bits: J.3/8CF - 7/16CF - 1/2CF - 9/16CF - 5/8CF - 11/16CF - 3/4CF - 13/16CF - 7/8CF - 15/16CF - 1PCF.
- Foam tray: PM.JJ11CFU.
- Empty case: BP.112.

	L [mm]	ΔΔ [kg]
J.J11CFU	385	1.2

Case of 3/8 piping crowfoot inch-size open end bits



Includes:

- 8 x 3/8 piping crowfoot inch-size open end bits: J.5/8FL - 11/16FL - 3/4FL - 13/16FL - 7/8FL - 15/16FL - 1PFL - 1P1/16FL.
- Foam tray: PM.JJ8FLU.
- Empty case: BP.115.

	L [mm]	ΔΔ [g]
J.J8FLU	335	915

Set of 9 1/4" to spline adaptors



Includes:

- 11 metric-size open end bits: J.7SPR - 8 - 9 - 10 - 12 - 14 - 16 - 18 - 20.
- Foam tray: PM.JJ9SPR.
- Empty case: BP.115.

	L [mm]	ΔΔ [g]
J.J9SPR	327	970

Set of 7 1/4" to spline adaptors



Includes:

- 7 x 3/8" inch-size open end bits: J.1/4R - 5/16 - 3/8 - 7/16 - 1/2 - 9/16 - 5/8.
- Foam tray: PM.JJ7RU.
- Empty case BP.102.

	L [mm]	ΔΔ [g]
J.J7RU	200	280



## ANGULAR TIGHTENING WRENCHES

## PROTRACTOR ATTACHMENTS



## Designed for cylinder-heads

FACOM offers a complete range of specially designed tools.

### Maximum visibility

- Choice of tapered drum with reverse laser marking. (DMP.360, DM.360L, D.360L) or flat drum with normal marking. (DM.360, DM.370) Set the drum to the value recommended by the manufacturer and stop at zero.

### Easier to attach

- Wide range of drum-locking accessories: Clamp, magnet, 3 limit stops (24, 45 and 65 mm).

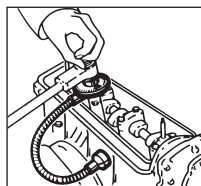
### Compliance with manufacturer's recommendations

- It is essential to apply the manufacturer's recommended cylinder head torques.
- Tightening to the correct torque with a suitable torque wrench.
- Correct torquing sequence and turn angle.

### DM - Angular tightening gauges



- Magnetic attached angle gauge for cylinder heads.
- Allows accurate measurement of angle following tightening with a torque wrench.
- Flat drum with top reading.
- Drum positioning on the value recommended by the manufacturer, then tightening to zero.
- Graduations: 2°.
- Male and female square drive.
- Fixed point by flexible with magnet.



	d [mm]	L [mm]	Square ["]	$\Delta\Delta$ [g]
<b>DM.360</b>	63	410	1/2	350
<b>DM.370</b>	73	430	3/4	550

TORQUE CONTROLLER

# Easy torque control for all!

E.2000

## Simple and fast

- Easy to use device with minimum settings to avoid errors.
- For testing wrenches before use.

## Safe

- No risk of bad reading by the operator: limit value and tolerance can be preset, indication by orange, green, red LED.
- RS232 output for traceability.



## Wide torque range

- 3 devices covering a wide torque range from 2 to 1000 Nm.



### E.2000 - Torque controllers

- Accuracy:  $\pm 1\%$ ,  $\pm 1$  digit.
- Measuring unit: N.m, lbf.ft, lbf.in.
- Measuring mode: monitor, edge and peak.
- Possible presetting of a limit value and tolerance with orange, green, red LED indicator.
- RS232 PC link.
- Dimensions (L. x W. x H.): 150 x 150 x 90 mm.
- Supplied with a calibration certificate.



	L [mm]	Capacity [N.m]	Square	Square ["]	$\Delta\Delta$ [kg]
<b>E.2000-50</b>	150	2 - 50	-	3/8"	2.6
<b>E.2000-350</b>	150	10 - 350	-	1/2"	2.6
<b>E.2000-1000</b>	150	100 - 1000	27	-	4.6





## TORQUE CALIBRATION EQUIPMENT

In order to maintain accuracy and correct operation, ISO 6789 requires that all torque tools are calibrated either every 12 months or 5,000 cycles, whichever is sooner.

**FACOMs solution allows users to take control : check and manage your fleet of assets with our powerful ISO compliant modular solution for torque calibration that comprises our custom developed software and precision sensors – add the CD.12A bench for ultimate accuracy.**

### FACOM Calibration Software

- FACOMs unique custom written software allows checking calibration of torque wrenches to ISO 6789.
- Use in manual mode for Peak, Track and Hold checks.
- Guided measure intuitively steps users through a full calibration from check to certification. Either follow the pre-loaded ISO routines or use the drag and drop interface to create a custom procedure to manage your tool database.
- Requires Windows OS, and an E.6000 sensor connected to a USB port.

Download free from [www.facom.com](http://www.facom.com)



### E.6000 Sensors

- USB connected sensors for use with FACOM torque calibration software. Engineered to tight tolerances and individually calibrated, these provide high precision and accuracy to ensure ISO 6789 compliant accuracy < 1% across full range – see table.
- Full range of sensors from 0.04 to 1000Nm
- Our wide range sensor covers from 10-1000Nm in a single unit.

### FACOM Calibration Bench

- ISO 6789 calls for wrenches to be held horizontally and the load to be applied within given time constraints. This bench provides accuracy and repeatability when testing and certifying, to ensure a quality "click".
- A 1200:1 ratio gearbox allows precise manual control of the applied torque, allowing users to comply with the speed requirements from ISO6789
- For use with the E.6000 sensors, the CD.12A is robust and durable. The adjustable loading pin ensures positional accuracy, while the 1200:1 gearbox aids precision during load application.



SKU	Description	Range (N.m)		Accuracy	
		LOW	HIGH	1%	0,50%
<b>E.6000-C1000</b>	High range sensor 10 to 1000 Nm	10	1000	10-99	100-1000
<b>E.6000-C400</b>	Sensor 20 to 400 Nm	20	400	20-39	40-400
<b>E.6000-C50</b>	Sensor 5 to 50 Nm	5	50	N/A	5-50
<b>E.6000-C30</b>	Sensor 1 to 30 Nm	1	30	1-2	3-30

**Torque Calibration Bench**

- Secure and stable fixture to ensure accuracy for calibration to ISO 6789.
- Calibrate wrenches up to 1000N.m capacity.
- Adjustable to ensure precise horizontal location.
- 1200:1 gearbox for precise and controlled loading within prescribed time limits.
- For use with FACOM E.6000 series calibration sensors.



Capacity [N.m]	ΔΔ [g]
<b>CD.12A</b>	1000 1250

**Torque Calibration Sensors**

- Modular system up to 1000 N.m capacity.
- Accuracy exceeds ± 1% in line with ISO 6789.
- Less than 0.5% from 10-100% of the range.
- For use stand alone or with CD12.A calibration bench.
- 2 sets of mounting holes : horizontal or vertical.
- Requires FACOM control software to be installed on a Windows PC with a spare USB port.
- USB connection to host required for data and power.
- Included square drive adaptors accommodate all drive sizes.
- Supplied in a durable blow moulded storage case, with a calibration certificate.



Capacity [N.m]	Square	ΔΔ [kg]	
<b>E.6000-C08</b>	0.04-1	-	0.8
<b>E.6000-C5</b>	0.5-5	-	0.8
<b>E.6000-C30</b>	1-30	1/4"	1
<b>E.6000-C50</b>	5-50	3/8"	1
<b>E.6000-C400</b>	20-400	1/2"	1
<b>E.6000-C1000</b>	10-1000	3/4"	2.5

**CDS - Screwdriver torque meters**

- Accuracy: +/- 2% of the read value, between 20% and 100% of the maximum capacity.
- Numbered delivery device with calibration certificate.
- Large dial follower and dial for easy and error-free reading.
- Dimensions: 250 x 150 x 100 mm.
- Delivered with 2 squares.



Capacity [cN.m]	Capacity [lbf.in]	F Square	Male Square	Graduation [Cn.m]	Graduation [lbf.in]	Graduation [N.m]	
<b>CDS.1</b>	7 -> 35	-	1/4"	1/4"	0.5	-	-
<b>CDS.2</b>	26 -> 130	-	1/4"	1/4"	2	-	-
<b>CDS.3</b>	0,8 -> 4	7 -> 36	1/4"	1/4"	-	0.5	0.05
<b>CDS.4</b>	2,4 -> 12	24 -> 120	1/4" - 3/8"	-	-	2	0.2

